

# What's New @ Firestone



New Ride-Rite Key Fob

you to choose the way
you control your ride.
We have listened to our
customers offering
multiple air control
systems from the flick
of a switch on a
dashboard gauge to our new
wireless options via Key Fob
(2555) or the Air Command™ Kit
for Android™ (2556). See page
58 for more information.

RIDE-RITE

Android™ App 2556

At Firestone, we want



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In 1939, Firestone Industrial Products Company designed and patented the first Pneumatic Suspension Device, better known as the Firestone Airide™Air Spring. For more than 70 years, Firestone Industrial Products Company has lead the market in quality and service, firmly securing our position as the manufacturer of the world's number one air spring for light duty vehicles, buses, heavy duty trucks and trailers, rail cars and industrial applications. Today, Firestone air springs can be found on over-the-road trucks like Peterbilt, Freightliner, Kenworth and the AIRIDE™ trademark can be found on trailers across the globe.

Ride-Rite Air Helper Springs are born out of the same engineering and technology as the world's most trusted heavy duty air spring, Airide<sup>TM</sup>. Our air helper springs go through the most stringent testing in the industry to guarantee unmatched quality and protection of your vehicle and load. Firestone Industrial Products provides air spring solutions for a variety of automotive manufactures original equipment and provides the most comprehensive list of applications for the light duty truck aftermarket.

We invented the air spring 75 years ago and today, continue to lead the industry in innovation, product design, testing, support, engineering expertise and quality.

When you choose Firestone, you are buying with confidence.



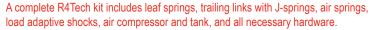
# **Mission Statement**

Firestone has made a commitment to our customers that each shall be treated equally. We believe that every customer should receive the same quality service as our largest. We will continue to improve the quality of our products through research and development to provide the customer with superior air helper springs and accessory products. We will offer exemplary support and service utilizing the most experienced team in the industry.

Firestone is focused on customer satisfaction.









Big rig trucks use air suspension for a reason. Airide™ suspensions ride better than steel spring suspensions, reduce the wear and tear on your equipment and protect both the driver and cargo, regardless of the load.

- R4Tech suspension designed and manufactured by SANLUIS Rassini, the preeminent supplier of leaf springs to the North American light truck industry
- · Hybrid air-over-leaf suspension
- Ride quality of a full-air suspension
- · Axle control of a leaf spring and the ease of installation of a standard leaf spring and Ride-Rite kit
- Unmatched in terms of durability, reliability and ride quality

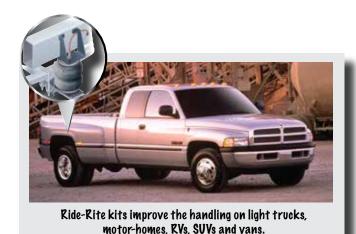


Ride-Rite LS is Firestone's line of load adaptive shocks and is a key component of the R4Tech premium suspension system and is an ideal upgrade to Ride-Rite air helper springs.

- · Ride-Rite LS is a tri-tube mono-flow shock absorber
- Deliver superior performance under a full range of load and temperature conditions
- Damping level is automatically controlled by the air pressure inside the spring
- Easy-to-install product comes complete with air line and "T" fittings

Load Assist Spring Features	R4Tech™	Ride-Rite™	Work-Rite™
Cost Indicator	\$\$\$\$	\$\$	\$
Most Kits Are No Drill 😙	Yes	Yes	Yes
Avg. Install Time	6-7 hrs.	1-2 hrs.	30-40 min.
Special Tools	No	No	No
Optional Accessories	Included with kit	See pgs. 57-60	See pgs. 57-60
Min-Max psi	20-100	5-100	n/a
Increases vehicle stability & reduces sway	Yes	Yes	Yes
Absorbs road shock	Yes	Yes	Yes
Reduces suspension fatigue	Yes	Yes	Yes
Improves loaded ride	Yes	Yes	Yes
Keeps vehicle level	Yes	Yes	
Air adjustable to level off-center loads	Yes	Yes	
Airide suspension for pickup trucks	Yes		
Greatly improves ride quality, especially unloaded	Yes		
Kneeling feature lowers rear of vehicle 5+"	Yes		
Includes compressor kit & load adaptive shocks	Yes		







Air springs, brackets, hardware, air line, and separate valves for manual inflation are all included for a straightforward installation.

Firestone's most popular and comprehensive air helper spring line, Ride-Rite kits can be installed on most light trucks, motor-homes, RVs, SUVs and vans. Each application is specifically designed to maximize the vehicle's safe load-carrying capacity, stability, ride quality and brake effectiveness.

- Provides load support through the use of air pressure that can be adjusted for changing loads
- Enhances the ride by reducing inter-leaf friction
- Individual inflation valves that allow for separate side-to-side or front-to-rear adjustment
- · Most Ride-Rite kits are no-drill systems that utilizes vehicle's factory holes and mount between its frame and suspension
- Easy installation that typically takes 1 to 2 hours
- · Kits come with a two-year limited warranty



Like Ride-Rite air helper springs, the Sport-Rite air springs improve the ride and handling.

- Innovative tapered sleeve air springs, which are more conducive for specific applications
- Support up to 3,000 lbs. per set (not to exceed vehicle's GVWR) and should be maintained between 10-100 psi.

The progressive load-deflection characteristics of the Work-Rite kit will smooth your ride when your vehicle is fully loaded, and won't compromise your ride when it's not.

- Injection-molded and made of microcellular urethane
- Adjustable for individual loading scenarios using spacers provided in each kit
- Eight separate spring-geometry and stiffness combinations
- · Most kits are a no-drill design using existing holes in the frame
- Requires only simple hand tools
- Maintenance-free
- Limited lifetime spring warranty



# Work-Rite™ Load Assist Springs





Work-Rite kits contain load assist springs, brackets, and hardware for a quick installation. Spacers may also be used.

If you're looking for a smoother ride for your vehicle that has a coil spring suspension, Firestone Coil-Rite air helper springs are what you need. Designed to fit inside existing coil springs to create a variable spring rate, Coil-Rite will level your vehicle and assist with more effective braking and handling, even under heavy loading and adverse road conditions.



- Control the air pressure in the air helper springs for varying loads and road conditions
- Spring performance can be altered as easily as inflating a tire
- · Made of durable, elastic polyurethane
- Support 500-1000 lbs. per set (not to exceed vehicle's GVWR)

 Designed to work in temperatures between -40°F (-40°C) and 180°F (82°C).



Air helper springs, hardware, air line and separate valves for manual inflation are included in each Coil-Rite kit.

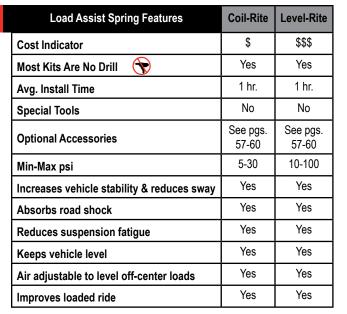
# (LEVEL-RITE)

# Level-Rite™ Air Helper Springs

Certain factory suspension configurations do not allow the fitment of a stand-alone air spring. In these instances, it is necessary to pair the air spring with the shock absorber to achieve meaningful load capability while maintaining a hassle-free installation. For these applications, Firestone has designed a fully-protected, reversible sleeve air spring and paired it with a high-performance Bilstein monotube shock absorber for perfectly matched performance characteristics over the entire operation range.

 Provides the perfect leveling solution for the front end of late model Dodge, Chevrolet and GMC trucks and SUVs used for snow-plowing, hauling slide-in-campers or that have large, heavy grill guards or bumpers.







# **Ram Air Conversion System**

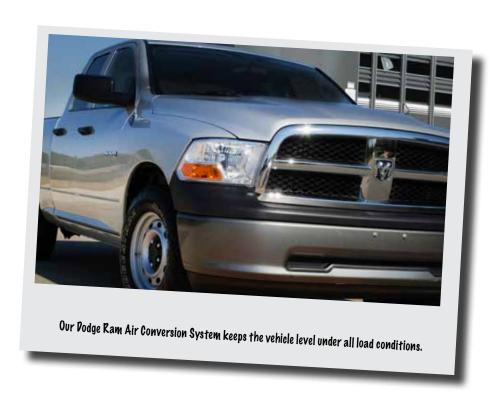


If you own a Dodge Ram 1500 (2009-2013) with rear coil spring suspension, you may have noticed that when your truck is fully loaded, the bed of your vehicle sags considerably more than it would with a leaf spring suspension. Firestone's solution to this problem is the Dodge Ram 1500 coil to air spring conversion. It is designed to replace the factory coil spring with an air spring, converting the rear suspension to an Airide™ suspension. The full air conversion provides a higher leveling capacity – up to the Gross Vehicle Weight Rating (GVWR) of the vehicle – than traditional systems, while smoothing the vehicle's ride.

- Keeps the vehicle level under all load conditions
- Maintains all the factory hardware and suspension geometry
- Easily installed with simple hand tools
- Improves steering and vehicle control
- Reduces bottoming out when adding a load
- · Effortless loading and trailer attachment
- 6-inch kneel at the hitch by "exhausting" air from the springs
- · No calibration is required
- Limited lifetime warranty on springs



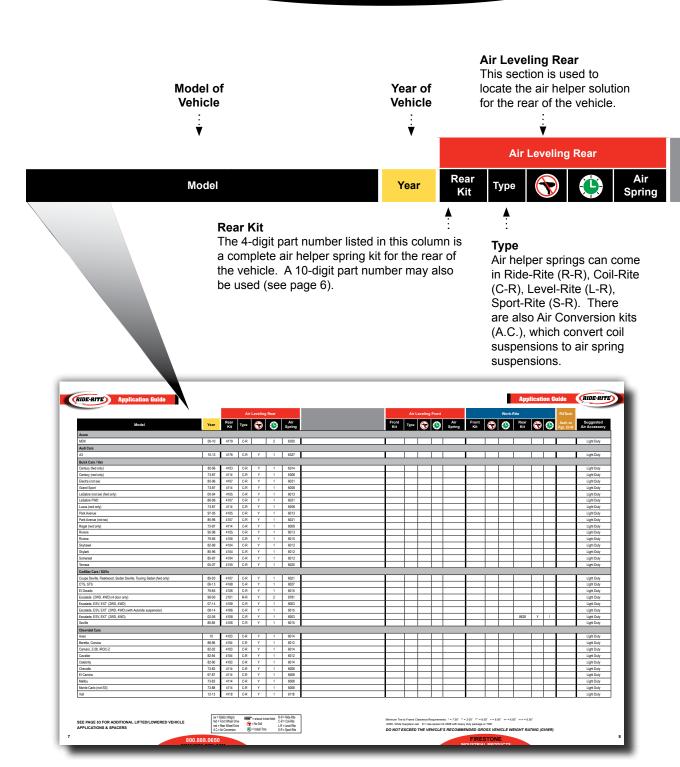
The 2009-2013 Dodge Ram 1500 Air Conversion System (2518) contains Airide™ springs, a Heavy Duty air compressor and 3 gallon tank, height sensors, kneel switch and hardware.







# **Header Guide Tips**









### **Air Leveling Front**

This section is used to locate the air helper solution for the front of the vehicle.

#### Air Spring

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If only a replacement air spring is required, use this part number.

#### **Suggested Air Accessory**

This is a guide to the air accessory system that may be selected to be used with the air helper spring: Light Duty, Standard Duty, Heavy Duty, Xtra, or Xtreme. To select your preferred air accessory system, see pages 57-60.

#### Air Leveling Front

Туре













Work-Rite





Suggested Pgs. 35-40 Air Accessory

## No Drill

**Front** 

Kit

Many Firestone kits are No Drill (indicated with a Y for Yes), which means these kits use the existing holes in the frame for installation and require only simple hand tools.

## **Front Kit**

The 4-digit part number listed in this column is a complete air helper spring kit for the front of the vehicle.

#### **Install Clock**

Kit

This indicates an estimated average installation time in hours.

#### R4Tech

R4Tech

The R4Tech airover-leaf suspension option is available for select models. The R4Tech applications are listed on pages 35-40.

# **Product Codes**

Product codes have been used by customers in a 4-digit and a 10-digit format. Below you will see how the 4-digit abbreviated code can be easily expanded into the 10-digit product code and vice versa.

3.h		Example					
	Prefix for Product Line	4-Digit	10-Digit				
R4Tech (Master Kit)	W28760-	0055	W287600055				
R4Tech (Component)	W4T000-	1575	W4T0001575				
Ride-Rite/Sport-Rite/Level-Rite	W21760-	2550	W217602550				
Work-Rite	W27760-	8629	W277608629				
Coil-Rite	W23760-	4100	W237604100				
Air Command/Level Command	WR1760-	2540	WR17602540				



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре		(1)	Air Spring	
Acura							
MDX	05-10	4179	C-R		2	6020	
Audi Cars							
A3	10-13	4176	C-R	Y	1	6027	
Buick Cars / Van							
Century (fwd only)	82-96	4103	C-R	Υ	1	6014	
Century (rwd only)	73-87	4114	C-R	Υ	1	6008	
Electra (not sw)	85-96	4107	C-R	Υ	1	6021	
Grand Sport	73-87	4114	C-R	Υ	1	6008	
LeSabre (not sw) (fwd only)	00-04	4105	C-R	Υ	1	6013	
LeSabre FWD	86-99	4107	C-R	Υ	1	6021	
Luxus (rwd only)	73-87	4114	C-R	Υ	1	6008	
Park Avenue	97-05	4105	C-R	Υ	1	6013	
Park Avenue (not sw)	85-96	4107	C-R	Υ	1	6021	
Regal (rwd only)	73-87	4114	C-R	Υ	1	6008	
Riviera	95-98	4105	C-R	Υ	1	6013	
Riviera	79-85	4106	C-R	Υ	1	6015	
Skyhawk	82-89	4104	C-R	Υ	1	6012	
Skylark	85-96	4104	C-R	Υ	1	6012	
Somerset	85-87	4104	C-R	Υ	1	6012	
Terraza	05-07	4155	C-R	Υ	1	6020	
Cadillac Cars / SUVs							
Coupe Deville, Fleetwood, Sedan Deville, Touring Sedan (fwd only)	85-93	4107	C-R	Υ	1	6021	
CTS, STS	06-13	4168	C-R	Υ	1	6027	
El Dorado	79-85	4106	C-R	Υ	1	6015	
Escalade (2WD, 4WD) (4 door only)	99-00	2101	R-R	Υ	2	6781	
Escalade, ESV, EXT (2WD, 4WD)	07-14	4108	C-R	Υ	1	6003	
Escalade, ESV, EXT (2WD, 4WD) (with Autoride suspension)	08-14	4186	C-R	Υ	1	6015	
Escalade, ESV, EXT (2WD, 4WD)	02-06	4108	C-R	Υ	1	6003	
Seville	80-85	4106	C-R	Υ	1	6015	
Chevrolet Cars							
Aveo	10	4103	C-R	Y	1	6014	
Beretta, Corsica	88-96	4104	C-R	Υ	1	6012	
Camaro, Z-28, IROC-Z	82-02	4103	C-R	Υ	1	6014	
Cavalier	82-94	4104	C-R	Υ	1	6012	
Celebrity	82-90	4103	C-R	Υ	1	6014	
Chevelle	73-83	4114	C-R	Υ	1	6008	
El Camino	67-87	4114	C-R	Υ	1	6008	
Malibu	73-83	4114	C-R	Υ	1	6008	
Monte Carlo (not SS)	73-88	4114	C-R	Υ	1	6008	
Volt	12-13	4118	C-R	Υ	1	6118	
							<u> </u>

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion = w/wout In-bed hitch
= No Drill
| Install Time



		Air Leveling Front						Work-F		R4Tech			
	Front	Туре			Air Spring	Front Kit			Rear Kit		<b>(</b>	Avail. on Pgs. 35-40	Suggested Air Accessory
	Kit				Spring	Kit			Kit			Pgs. 35-40	Air Accessory
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Minimum Tire to Frame Clearance Requirements (check both sides):  $*=7.50^{\circ}$   $*^{**}=3.00^{\circ}$   $*^{***}=9.50^{\circ}$   $+=8.00^{\circ}$   $++=6.00^{\circ}$   $+++=6.00^{\circ}$   $+++=6.50^{\circ}$  -0000- While Supplies Last \* # = Use spacer kit 2366 with heavy duty package or TRD



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре	<b>(3)</b>	(3)	Air Spring	
Chevrolet/GMC Vans							
Astro, Safari (2WD, AWD)	99-05	2361	R-R		2	6397	
G1500 (6 lug nuts, GVWR 7200)	03-09	2423	R-R		2	6868	
G1500, G2500 (6 lug nuts)	96-02	-2163- +++	S-R		2	9001	
G10, G20, G30, G1500, G2500, G3500	70-95	0830	R-R		3	6859	
G2500 G3500 (8 lug nuts) (Over 8600 GVW) (single rear wheel)	03-13	2337	S-R		2	9000	
Lumina APV	90-96	-4110-	C-R	Υ	1	6015	
Uplander	05-09	4155	C-R	Υ	1	6020	
Chevrolet/GMC SUVs							
Avalanche 1500 (2WD, 4WD) (with Autoride suspension)	11-13	4186	C-R	Υ	1	6015	
Avalanche 1500 (2WD, 4WD)	02-13	4108	C-R	Υ		6003	
Blazer (2WD only) (full size)	73-91						
Denali XL 2500 (2WD, 4WD)	00-09	2253	R-R		2	6781	
Envoy (2WD, 4WD) (with rear coil springs)	02-09	4108	C-R	Y	1	6003	
Jimmy (2WD only) (full size)	73-91						
Suburban 1500 (2WD, 4WD)	07-14	4108	C-R	Y	1	6003	
Suburban 1500 (2WD, 4WD) (with Autoride suspension)	08-14	4186	C-R	Y	1	6015	
Suburban 1500 (2WD, 4WD)	00-06	4108	C-R	Υ	1	6003	
Suburban 1500 (2WD, 4WD)	92-99	2101	R-R		2	6781	
Suburban 1500 (2WD only)	73-91	2100	R-R		2	6781	
Suburban 1500 (4WD only)	73-91	2100	R-R		2	6781	
Suburban 2500 (2WD, 4WD)	00-09	2253	R-R		2	6781	
Suburban 2500 (2WD, 4WD)	92-99	2101	R-R		2	6781	
Suburban 2500 (2WD only)	73-91	2100	R-R		2	6781	
Suburban 2500 (4WD only)	73-91	2100	R-R		2	6781	
Tahoe (2WD, 4WD)	00-14	4108	C-R	Υ	1	6003	
Tahoe (2WD, 4WD) (with Autoride suspension)	08-14	4186	C-R	Υ	1	6015	
Police Tahoe (2WD, 4WD)	07-10	4147	C-R	Υ	1	6024	
Tahoe (2WD, 4WD) (4-door only)	95-99	2101	R-R		2	6781	
Trailblazer (2WD, 4WD)	02-09	4108	C-R	Y	1	6003	
Yukon 1500 (2WD, 4WD)	07-14	4108	C-R	Υ	1	6003	
Yukon 1500 (2WD, 4WD) (with Autoride suspension)	08-14	4186	C-R	Υ	1	6015	
Yukon 1500 (2WD, 4WD)	00-06	4108	C-R	Y	1	6003	
Yukon 1500 (2WD, 4WD) (4-door only)	95-99	2101	R-R		2	6781	
Yukon 1500 (2WD, 4WD) (2-door only)	92-98	2173	R-R	Υ	1.5	6762	
Yukon XL 2500 (2WD, 4WD)	00-09	2253	R-R		2	6781	
Yukon 2500 (2WD, 4WD) (4-door only)	95-99	2101	R-R			6781	
Chevrolet/GMC Pickup Trucks							
S10 Crew Cab (2WD only)	04	2209	S-R		2	9001	
S10, Sonoma (2WD only) (not factory lowered ZQ8)	82-03	2209	S-R		2	9001	
Colorado, Canyon (2WD, 4WD) (not factory lowered ZQ8)	04-12	2384	R-R	Υ	1.5	6397	

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= No Drill
| Install Time



	Air L	eveling	Front				Work-F	Rite			R4Tech		
Front Kit	Туре			Air Spring	Front Kit			Rear Kit		(4)	Avail. on Pgs. 35-40	Suggested Air Accesso	
												Standard Duty	
												Standard Duty	
												Standard Duty	
4100	C-R	Y	1	6100								Standard Duty	
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4100	C-R	Y	1	6100					1			Light Duty	
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4100	C-R	Υ	1	6100								Standard Dut	
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			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре	<b>(3)</b>		Air Spring	
Silverado, Sierra 1500							
Silverado, Sierra 1500 (2WD, 4WD)	07-14	2430	R-R	Υ	1	6397	
Silverado Classic, Sierra Classic 1500 (2WD, 4WD)	07	2320 ++	S-R		2	9000	
Silverado, Sierra 1500 (2WD only) (not HD)	99-06	2320 ++	S-R		2	9000	
Silverado, Sierra 1500 (4WD only) (not HD)	99-06	2320 ++	S-R		2	9000	
Silverado, Sierra 1500HD (2WD, 4WD) (not Quad-Steer)	05-06	2190	R-R		2	6781	
Silverado, Sierra 1500HD (2WD, 4WD) (not Quad-Steer)	01-03	2190	R-R		2	6781	
C & K1500 (2WD, 4WD)	88-98	2025	R-R		2	6781	
C & K1500 (2WD only)	88-98	2162	S-R		2	9002	
C & R 10, 1500 (2WD only)	73-87	2071 *	R-R		2	6781	
K & V-10, 1500 (4WD only)	73-87	2040 ***	R-R		2	6873	
Silverado, Sierra 2500							
Silverado, Sierra C2500 (2WD only) (not HD)	99-05	2190	R-R		2	6781	
Silverado, Sierra C2500 (4WD only) (not HD)	99-05	2190	R-R		2	6781	
Silverado, Serra 2500HD (2WD, 4WD)	11-14	2528	R-R	Υ	1.5	6401	
Silverado, Sierra 2500HD (2WD only)	01-10	2250	R-R	Υ	1.5	6781	
Silverado, Sierra 2500HD (4WD only)	01-10	2250	R-R	Υ	1.5	6781	
C & K2500 (2WD, 4WD) (with rear drum brakes)	99-00	2025	R-R		2	6781	
C & K2500 (2WD, 4WD)	88-98	2025	R-R		2	6781	
C & R20 (2WD only)	73-87	2071 *	R-R		2	6781	
K & V20, 2500 (4WD only)	73-87	2040 ***	R-R		2	6873	
Silverado, Sierra 3500							
Silverado, Sierra 3500HD (2WD, 4WD)	11-14	2528	R-R	Υ	1.5	6401	
Silverado, Sierra 3500HD (2WD, only)	01-10	2250	R-R	Υ	1.5	6781	
Silverado, Sierra 3500HD (4WD only)	01-10	2250	R-R	Y	1.5	6781	
C & K3500 (2WD, 4WD)	88-00	2025	R-R		2	6781	
C & R30, C & R3500 (2WD only)	73-87	2071 *	R-R		2	6781	
C30 (2WD only)	67-87	2071 *	R-R		2	6781	
K & V30, 3500 (4WD only)	73-87	2040 ***	R-R		2	6873	
Chevrolet/GMC Commercial Vehicles (vehicles without factory bed)							
C3500HD (2WD, 4WD), (wide track only)	11-12	2176 +	R-R		2	6781	
C2500HD, C3500HD (2WD, 4WD)	01-10	2249	R-R	Υ	1.5	6781	
C3500 (Type I ambulance chassis)	88-00	-2065- ***	R-R		2	0335	
C4500, C5500 (2WD only)	02-09	2362 *	R-R		2	6781	
G3500, G4500 (with dual rear wheels)	98-13	2173	R-R	Y	2	6762	
G30, G3500	70-95	0830	R-R		3	6859	
Chevrolet/GMC Motorhomes Class "C" Vans							
G3500, G4500	13	2557	R-R	Y	2	6766	
G3500, G4500 (with dual rear wheels)	98-12	2173	R-R	Υ	2	6762	
	+		R-R		3	6859	<del></del>

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion = w/wout In-bed hitch
= No Drill
| Install Time



	Air L	_eveling	Front					R4Tech				
Front Kit	Туре			Air Spring	Front Kit		(3)	Rear Kit			Avail. on Pgs. 35-40	Suggested Air Accessory
				Spg							1 gs. 00 40	
Ï					I			8605	Υ	1		Standard Duty
						1 1		8605	Υ	1		Standard Duty
	1				8629	Y	1	8605	Y	1		Standard Duty
						1 1		8605	Y	1		Standard Duty
1003	L-R	Υ	2	7210	8629	Y	1	8625		1		Standard Duty
1003	L-R	Υ	2	7210	8629	Y	1	8625		1		Standard Duty
								8622		1		Standard Duty
1												Standard Duty
4100	C-R	Υ	1	6100								Standard Duty
						i i						Standard Duty
1003	L-R	Υ	2	7210				8625	T	1.5		Standard Duty
1003	L-R	Υ	2	7210	8629	Υ	1	8625		1.5		Standard Duty
					8635	Y	1	8632	Y	1	R4Tech	Heavy Duty
1003	L-R	Υ	2	7210	8629	Υ	1	8609	Y	1	R4Tech	Heavy Duty
1003	L-R	Υ	2	7210	8629	Υ	1	8610	Y	1	R4Tech	Heavy Duty
								8624		1.5		Heavy Duty
1								8624		1.5		Heavy Duty
4100	R-R	Υ	1	6100								Heavy Duty
												Heavy Duty
						,						
T					8635	Υ	1	8632	Υ	1	R4Tech	Heavy Duty
1003	L-R	Υ	2	7210	8629	Y	1	8609	Y	1	R4Tech	Heavy Duty
1003	L-R	Υ	2	7210	8629	Y	1	8610	Y	1	R4Tech	Heavy Duty
						i i		8624		1.5		Heavy Duty
						i i						Heavy Duty
4100	C-R	Υ	1	6100		i i						Heavy Duty
						i i						Heavy Duty
T					8635	Y	1	8633	Υ	1		Heavy Duty
1003	L-R	Υ	2	7210	8629	Y	1	8617	Y	1		Heavy Duty
Ī												Heavy Duty
2451	R-R	Υ	1.5	6401	Ī							Heavy Duty
								8619	Y	1		Heavy Duty
4100	C-R	Υ	1	6100						İ		Heavy Duty
					I				T			Heavy Duty
 _	1	-	+ +					8619	Y	1		Xtra Duty
 4100	C-R	Y		6100				0019	1 1	'		
4100	L C-K	<sup>Y</sup>	1	0110								Xtra Duty

Minimum Tire to Frame Clearance Requirements (check both sides): \* = 7.50" \*\* = 3.00" \*\*\* = 9.50" \*\* = 8.00" \*\* = 6.00" \*\*



			Air				
Model	Year	Rear Kit	Туре		<u>(1)</u>	Air Spring	
Chevrolet/GMC Motorhomes Class "A" & Step Vans							
GP30 HD (cutaway) (10,500 to 12,300 GVWR)	93-96	2080	R-R	Y	2	6859	
GP30 HD (cutaway) (14,500 GVWR)	93-96	2085	R-R	Υ	2	0335	
P30 (10,500 to 12,800 GVWR) (with jounce bumpers mounted at bottom of frame rails)	93-96	2080	R-R	Υ	2	6859	
P30 (14,500 to 17,000 GVWR) (with jounce bumpers mounted above leaf springs)	93-99	2085	R-R	Υ	2	0335	
P30 (with jounce bumpers mounted at bottom of frame rails)	63-92	2080	R-R	Υ	2	6859	
Chrysler Cars / Vans / SUV							
Aspen (2WD, 4WD)	07-09	4152	C-R	Υ	1	6009	
Imperial, New Yorker 5th Ave. Landau and Salon	90-94	4105	C-R	Υ	1	6013	
Le Baron, GTS, TC By Maserati	82-95	4105	C-R	Y	1	6013	
New Yorker	84-89	4105	C-R	Υ	1	6013	
Town and Country	08-14	4169	C-R		1	6013	
Town and Country	96-07	1005	L-R	Y	2	7217	
Town and Country (sw only)	84-89	4105	C-R	Y	1	6013	
Dodge Cars							
400, 600, Lancer, Daytona	82-94	4105	C-R	Y	1	6013	
Aries	81-89	4105	C-R	Y	1	6013	
Dart	12-13	4178	C-R	Y	1	6014	
Dynasty, Spirit	90-94	4105	C-R	Y	1	6013	
Shadow	87-94	4105	C-R	Y	1	6013	
Dodge Vans (SEE RAM FOR 2013 AND UP)	07-34	4103	U-IX		'	0010	
Caravan, Grand Caravan	08-14	4169	C-R	1	1	6013	
Caravan, Grand Caravan	96-07	1005	L-R	Y	2	7217	
Sprinter 2500	03-06	2312 +++	S-R	T T	2	9002	
Sprinter 3500	03-06	-2425-	R-R		2	6781	
B100, B150, B200, B250, B300, B350, 1500, 2500, 3500, MB300, MB400	77-03	2109	R-R	Y	1.5	6781	
B100, B200, B300 B100, B200, B300	71-76	0830	R-R	T T	3	6859	
	71-70	0030	K-K		J	0009	
Dodge SUVs	I 0= 00	4440	1 0 0		,		
Nitro (2WD, 4WD)	07-08	4146	C-R		1	6005	
Durango (2WD, 4WD)	11-14	4184	C-R	Y	1	6014	
Durango (2WD, 4WD)	04-09	4152	C-R	Y	1	6009	
Durango (2WD, 4WD) (not SXT)	97-02	2222	S-R	Υ	1	9002	
Dodge/Ram Pickup Trucks (SEE RAM FOR 2013 AND UP)				, ,			
Ram 50	80-93	1130 **	R-R	Y	2	6873	
Dakota Club Cab (2WD, 4WD)	05-11	2378 +++	S-R		2	9000	
Dakota Quad Cab (2WD, 4WD)	05-11	2379 +++	S-R		2	9000	
Dakota Standard & Crew Cab (2WD only)	97-02	2169 +++	S-R		2	9000	
Dakota (4WD only) (not crew cab)	97-03	2162 +++	S-R		2	9002	
Dakota Crew Cab (4WD only)	00-03	2217 +++	S-R		2	9000	
Ram 1500 (SEE RAM FOR 2013 AND UP)							
Ram 1500 (2WD, 4WD) (not Power Ram)	09-12	2518	A.C.	Y	4	9047	
Ram 1500 (2WD, 4WD) (not Power Ram)	09-12	4190	C-R	Υ	1	6130	
Ram 1500 (2WD, 4WD)	02-08	2286	R-R	Υ	1.5	6781	
		Station Magan				D = Dido Dito	<u>.                                    </u>

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion = w/wout In-bed hitch
= No Drill
= Install Time



	Air L	_eveling	Front				Work-F	Rite			R4Tech	
Front Kit	Туре			Air Spring	Front Kit		(3)	Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessor
_					_		·					
4100	C-R	Υ	1	6100								Xtra Duty
4100	C-R	Υ	1	6100								Xtra Duty
4100	C-R	Υ	1	6100								Xtra Duty
4100	C-R	Υ	1	6100								Xtra Duty
4100	C-R	Υ	1	6100								Xtra Duty
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												Light Duty
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Minimum Tire to Frame Clearance Requirements (check both sides):  $* = 7.50^{\circ}$  \*\*\* = 3.00° \*\*\* = 9.50° + = 8.00° ++ = 6.00° +++ = 6.50° -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD

DO NOT EXCEED THE VEHICLE'S RECOMMENDED GROSS VEHICLE WEIGHT RATING (GVWR)

14



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре			Air Spring	
Ram 1500 Continued; (SEE RAM FOR 2013 AND UP)							
Ram 1500 Mega Cab (2WD only)	06-08	2299	R-R	Υ	1.5	6401	
Ram 1500 Mega Cab (4WD only)	06-08	2299	R-R	Υ	1.5	6401	
Ram 1500 (2WD only)	94-01	2071 *	R-R		2	6781	
Ram 1500 (2WD only)	94-01	2162 +++	S-R		2	9002	
Ram 1500 (4WD only)	94-01	2071 *	R-R		2	6781	
D & W 100, 150, Ram 1500 (2WD, 4WD)	69-93	2071 *	R-R		2	6781	
Ram 2500 (SEE RAM FOR 2013 AND UP)							
Ram 2500 (2WD only)	03-12	2299	R-R	Y	1.5	6401	
Ram 2500 (4WD only)	03-12	2299	R-R	Y	1.5	6401	
Ram 2500 (2WD only)	94-02	2071 *	R-R		2	6781	
Ram 2500 (4WD only)	94-02	2071 *	R-R		2	6781	
D & W 200, 250, Ram 2500 (2WD, 4WD)	69-93	2071 *	R-R		2	6781	
Ram 2500 (2WD, 4WD) (with contact overload springs)	94-98	2220	R-R	Y	2	6781	
Ram 3500 (SEE RAM FOR 2013 AND UP)							
Ram 3500 (2WD only)	07-12	2299	R-R	Y	1.5	6401	
Ram 3500 (2WD only)	03-06	2299	R-R	Υ	1.5	6401	
Ram 3500 (4WD only)	03-12	2299	R-R	Υ	1.5	6401	
Ram 3500 (2WD only)	94-02	2071 *	R-R		2	6781	
Ram 3500 (4WD only)	94-02	2071 *	R-R		2	6781	
D & W 300, 350, Ram 3500 (2WD, 4WD)	69-93	2071 *	R-R		2	6781	
Dodge/Ram Commercial Vehicles (vehicles without factory bed) (SEE RAM FOR 201	3 AND UP)						
Ram 2500 (2WD, 4WD) (not dually, with box delete)	04-08	2299	R-R	Y	1.5	6401	
Ram 3500 (4WD only) (dually only, with box delete)	06-12	2299	R-R	Υ	1.5	6401	
Ram 3500 HD (2WD, 4WD) (cab & chassis)	07-13	2478 +	R-R		1.5	6781	
D3500, W3500 (2WD, 4WD) (cab & chassis)	94-02	2220	R-R	Υ	2	6781	
Ram 4500, 5500 (2WD, 4WD) (requires 2" clearance above frame)	07-13	2404 ***	R-R		2	7714	
Sprinter 2500 (cab & chassis)	02-06	2312 +++	S-R		2	9002	
Sprinter 3500 (cab & chassis)	02-06	2382	R-R		2	6397	
Dodge Motorhomes Class "C" Vans							
Sprinter 2500 (van and cab & chassis)	03-06	2312 +++	S-R	Y	1.5	9002	
Sprinter 3500 (cab & chassis)	03-06	2382	R-R		2	6781	
B100, B150, B200, B250, B300, B350, 1500, 2500, 3500, MB300, MB400	77-03	2109	R-R	Y	2	6781	
B100, B200, B300	71-76	0830	R-R		3	6859	
Ford Cars							
Country Squire	83-97	4108	C-R	Y	1	6003	
Crown Victoria (with rear coil springs)	98-08	4107	C-R	Υ	1	6021	
Crown Victoria	83-97	4108	C-R	Υ	1	6003	
Fusion	13	4145	C-R	Υ	1	6028	
Fusion	06-12	4169	C-R		1.5	6013	
LTD	83-86	4103	C-R	Υ	1	6014	

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion

= w/wout In-bed hitch No Drill



	Air L	_eveling	Front				Work-F	Rite			R4Tech	
Front Kit	Туре			Air Spring	Front Kit		(3)	Rear Kit		(1)	Avail. on Pgs. 35-40	Suggested Air Accessor
	<u>'</u>										3	
									T			Standard Duty
					8621	Y	1					Standard Duty
4111	C-R	Υ	1	6015								Standard Duty
4111	C-R	Υ	1	6015								Standard Duty
					8621	Y	1					Standard Duty
												Standard Duty
								8611	Υ	1	R4Tech	Heavy Duty
1004	L-R	Υ	2	7215	8621	Y	1	8611	Υ	1	R4Tech	Heavy Duty
 4111	C-R	Υ	1	6015								Heavy Duty
					8621	Y	1					Heavy Duty
												Heavy Duty
												Heavy Duty
					8621	Υ	1	8611	Υ	1	R4Tech	Heavy Duty
								8611	Υ	1	R4Tech	Heavy Duty
1004	L-R	Υ	2	7215	8621	Υ	1	8611	Υ	1	R4Tech	Heavy Duty
4111	C-R	Υ	1	6015								Heavy Duty
					8621	Y	1					Heavy Duty
												Heavy Duty
												Heavy Duty
												Heavy Duty
								8611	Y	1		Heavy Duty
								8611	Y	1		Heavy Duty
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Minimum Tire to Frame Clearance Requirements (check both sides):  $*=7.50^{\circ}$   $*^{**}=3.00^{\circ}$   $*^{***}=9.50^{\circ}$   $+=8.00^{\circ}$   $++=6.00^{\circ}$   $+++=6.00^{\circ}$   $+++=6.50^{\circ}$  -0000- While Supplies Last \* # = Use spacer kit 2366 with heavy duty package or TRD



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре		(1)	Air Spring	
Ford Cars Continued;							
Mustang	79-03	4103	C-R	Y	1	6014	
Taurus	10-14	4177	C-R	Y	1	6015	
Taurus (sw only)	86-98	4105	C-R	Υ	1	6013	
Thunderbird	92-97	4105	C-R	Υ	1	6013	
Thunderbird	89-91	4104	C-R	Υ	1	6012	
Thunderbird	80-88	4106	C-R	Y	1	6015	
Ford Vans							
Transit Connect	10-13	2485	R-R	Y	1.5	6762	
Freestar	04-07	4151	C-R	Y	1	6016	
Windstar	98-03	4106	C-R	Y	1	6015	
E150	08-13	2488	R-R	Y	1.5	6764	
E150	75-07	2171	S-R		2	7076	
E100, E150 (may require tailpipe modification)	75-91	2032	R-R	Y	1.5	6859	
E250	08-13	2165	S-R		2	9002	
E250 (may require tailpipe modification)	75-91	2032	R-R	Y	1.5	6859	
E350 (with single rear wheels)	98-13	2181	S-R		2	9000	
E350 (may require tailpipe modification)	75-91	2032	R-R	Y	1.5	6859	
Ford CUVs							
Edge	07-10	4171	C-R	Y	1	6020	
Escape	13	4158	C-R	Υ	1	6026	
Flex	09-13	4177	C-R	Υ	1	6026	
Ford SUVs							
Bronco (4WD only) (full size)	90-96	2071 *	R-R		2	6781	
Bronco (2WD, 4WD)	80-90						
Excursion (2WD only)	00-06	2255	R-R	Y	2	6781	
Excursion (4WD only)	00-06	2251	R-R	Y	2	6781	
Expedition (2WD, 4WD) (with rear coil springs)	97-02	4134	C-R	Y	1	6022	
Explorer	11-14	4189	C-R		1.5	6026	
Ford Pickup Trucks							
Ranger (2WD, 4WD) (not for use with composite leaf) (not SuperCab 4WD with 6' bed)	83-11	2531+++	S-R		2	9000	
F100 (2WD, 4WD)	68-79	2071*	R-R		2	6781	
F150							
F150 (2WD, 4WD) (not Raptor or FX2)	09-14	2525+	R-R	Υ	1.5	6781	
F150 (2WD, 4WD) (with B&W hitch only)	09-14	2542+	R-R	Y	1.5	6781	
F150 Raptor (4WD only) (not SVT)	09-14	2565+	R-R	Y	1.5	9055	
F150 (2WD, 4WD) (not FX2)	04-08	2350#	R-R	Y	1.5	6397	
F150, F150 Heritage (2WD, 4WD)	97-04	2320++	S-R	<del>                                     </del>	2	9000	
F150 (2WD, 4WD)	68-96	2071*	R-R		2	6781	
F250	1 33 33					5.01	
F250 Under 8500 GVWR (2WD, 4WD)	97-03	2320++	S-R		2	9000	
F250 Under 8500 GVWR (2WD only)	69-96	2071*	R-R		2	6781	
F250 Under 8500 GVWR (4WD only)	69-96	2071*	R-R		2	6781	
1 200 Shadi dood Offit (Tito dilly)	J 33-30	2011	13-13	ı		3701	<u> </u>

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion

= w/wout In-bed hitch
= No Drill
| Install Time



	Air Leveling Front						Work-F	Rite			R4Tech	
Front Kit	Туре		(1)	Air Spring	Front Kit			Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessor
												Light Duty
												Light Duty
												Light Duty
												Light Duty
												Light Duty
												Light Duty
Ī								8634	Υ	1		Standard Duty
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						İ						Light Duty
4101	C-R	Υ	1	6102								Standard Duty
4101	C-R	Υ	1	6102					İ			Standard Duty
4101	C-R	Υ	1	6102					İ			Standard Duty
4101	C-R	Υ	1	6102								Standard Duty
4101	C-R	Y	1	6102								Standard Duty
4101	C-R	Υ	1	6102								Standard Duty
 4101	C-R	Υ	1	6102		<u> </u>						Standard Duty
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4102	C-R	Υ	1 1	6111	·				Т			Standard Duty
4102	C-R	Y	1	6111		<u> </u>			<u> </u>			Standard Duty
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4102	C-R	Υ	1	6111								Standard Duty
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4400		<u> </u>	$\vdash$	0444					<u> </u>			Standard Duty
4102	C-R	Y	1	6111				L				Standard Duty
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4101	C-R	Y	1	6102					<u> </u>			Heavy Duty
												Heavy Duty

Minimum Tire to Frame Clearance Requirements (check both sides):  $* = 7.50^{\circ}$  \*\*\* = 3.00° \*\*\* = 9.50° + = 8.00° ++ = 6.00° +++ = 6.50° -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



				Air	Leveling	Rear		
Model		Year	Rear Kit	Туре			Air Spring	
F250 Continued;								
F250 (2WD only), Diesel		11-14	2535	R-R	Y	2	6401	
F250 (2WD only), Gasoline	<b>1</b>	11-14	2550	R-R	Υ	1.5	6401	
F250 (2WD only)	<b>1</b>	08-10	2550	R-R	Υ	1.5	6401	
F250 (2WD only)	<b>N</b>	05-07	2398	R-R		2	6401	
F250 Over 8500 GVWR (2WD only)	n	99-04	2550	R-R	Υ	1.5	6401	
F250 Over 8500 GVWR (2WD only)		84-98	2071*	R-R		2	6781	
F250 Over 8500 GVWR (2WD only)		69-83	2071*	R-R		2	6781	
F250 (4WD only), Diesel		11-14	2535	R-R	Y	2	6401	
F250 (4WD only), Gasoline	7 <u></u>	11-14	2550	R-R	Y	1.5	6401	
F250 (4WD only)	n"	08-10	2550	R-R	Y	1.5	6401	
F250 (4WD only)	n"	05-07	2400	R-R	Y	1.5	6401	
F250 Over 8500 GVWR (4WD only)	n"	99-04	2550	R-R	Y	1.5	6401	
F250 Over 8500 GVWR (4WD only)	n	84-04	2071 *	R-R		2	6781	
F250 Over 8500 GVWR (4WD only)		69-83	2071 *	R-R		2	6781	
F350								
F350 (2WD only), Diesel	Nun D	11-14	2535	R-R	Υ	1.5	6401	
F350 (2WD only) Gasoline (not V10 gas w/extended cab and 8' bed)	<b>1</b>	11-14	2550	R-R	Υ	1.5	6401	
F350 (2WD only)	<b>1</b>	08-10	2550	R-R	Υ	1.5	6401	
F350 (2WD only)	<b>N</b>	06-07	2398	R-R	Υ	1.5	6401	
F350 (2WD only)	n	05	2398	R-R	Y	1.5	6401	
F350 (2WD only) (not V10 gas w/extended cab and 8' bed)	n"	99-04	2550	R-R	Υ	1.5	6401	
F350 (2WD only)		70-98	2071 *	R-R		2	6781	
F350 (2WD only)		63-69	2071 *	R-R		2	6781	
F350 (4WD only), Diesel	n <b></b> "	11-14	2535	R-R	Y	1.5	6401	
F350 (4WD only), Gasoline	<b></b>	11-14	2550	R-R	Y	1.5	6401	
F350 (4WD only)	n <b></b> "	08-10	2550	R-R	Y	1.5	6401	
F350 (4WD only)	<u> </u>	05-07	2400	R-R	Y	1.5	6401	
F350 (4WD only)	P	99-04	2550	R-R	Y	1.5	6401	
F350 (4WD only)		84-98	2071 *	R-R		2	6781	
F350 (4WD only)		63-83	2071 *	R-R		2	6781	

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion = w/wout In-bed hitch
= No Drill
= Install Time



	Air L	eveling.	Front				Work-F	Rite			R4Tech	
Front Kit	Туре		(3)	Air Spring	Front Kit		(4)	Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessor
4101	C-R	Υ	1	6102	8616	Υ	0.5	8615	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102	8616	Υ	0.5	8615	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102	8616	Υ	0.5	8615	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102	8616	Υ	0.5	8615	Υ	1		Heavy Duty
4101	C-R	Υ	1	6102				8613	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102								Heavy Duty
												Heavy Duty
4160 or	C-R	Υ	1	6125 / 6119	8616	Υ	0.5	8615	Υ	1	R4Tech	Heavy Duty
4187 if snow plow prep	C-R	Υ	1	6125 / 6119	(N/A for snow plow prep)	Y	0.5	8615	Y	1	R4Tech	Heavy Duty
4160 or 4187 if snow plow prep	C-R	Y	1	6125 / 6119	8616 (N/A for snow plow prep)	Y	0.5	8615	Y	1	R4Tech	Heavy Duty
4160 or 4187 if snow plow prep	C-R	Y	1	6125 / 6019	8616 (N/A for snow plow prep)	Y	0.5	8615	Y	1	R4Tech	Heavy Duty
2223	R-R		2	6762				8613	Υ	1	R4Tech	Heavy Duty
2223	R-R		2	6762								Heavy Duty
												Heavy Duty
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4101	C-R	Υ	1	6102	8616	Υ		8615	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102	8616	Υ		8615	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102	8616	Υ		8615	Υ	1	R4Tech	Heavy Duty
4101	C-R	Υ	1	6102	8616	Υ		8615	Y	1		Heavy Duty
4160 or 4187 if snow plow prep	C-R	Y	1	6125 / 6119	8616 (N/A for snow plow prep)	Y		8615	Y	1		Heavy Duty
4101	C-R	Υ	1	6102				8613	Υ	1	R4Tech	Heavy Duty
4101	C-R	Y	1	6102								Heavy Duty
							İ		İ			Heavy Duty
4160 or 4187 if snow plow	C-R	Y	1	6125 / 6119	8616 (N/A for snow plow prep)	Y		8615	Y	1	R4Tech	Heavy Duty
prep	C-R	Y	1	6125 / 6119	8616	Y					R4Tech	Heavy Duty
4160 or 4187 if snow plow prep	C-R	Y	1	6125 / 6119	8616 (N/A for snow plow prep)	Y		8615	Y	1	R4Tech	Heavy Duty
4160 or 4187 if snow plow prep	C-R	Y	1	6125 / 6119	8616 (N/A for snow plow prep)	Y		8615	Y	1	R4Tech	Heavy Duty
2223	R-R		2	6762				8613	Υ	1	R4Tech	Heavy Duty
 2223	R-R		2	6762								Heavy Duty
												Heavy Duty

Minimum Tire to Frame Clearance Requirements (check both sides):  $* = 7.50^{\circ}$  \*\*\* = 3.00° \*\*\* = 9.50° + = 8.00° ++ = 6.00° +++ = 6.50° -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре	<b>③</b>	(1)	Air Spring	
F450		_					
F450 (2WD only)	11-13	2535	R-R	Υ	1.5	6401	
F450 (2WD only)	08-10	2446	R-R		2	7701	
F450 (4WD only)	11-13	2535	R-R	Υ	1.5	6401	
F450 (4WD only)	08-10	2446	R-R		2	7701	
Ford Commercial Vehicles (vehicles without factory bed)							
E250 (cutaway)	07-08	2061	R-R	Υ	1.5	6764	
E350 (with dual rear wheels)	92-13	2061	R-R	Υ	1.5	6764	
E350 (may require tailpipe modification)	75-91	2032	R-R	Υ	1.5	6859	
E450	08-13	2458	R-R	Υ	1.5	6397	
E450	96-07	2377	R-R	Υ	1.5	6397	
E450 (requires 2" clearance above frame)	96-13	2153 +	R-R		2	6781	
F350 (2WD, 4WD)	05-08	2176 *	R-R		2	6781	
F350 (2WD only)	99-04	2176 *	R-R		2	6781	
F350 (4WD only)	99-04	2176 *	R-R		2	6781	
F350 (Type I Ambulance Chassis)	80-97	-2065- ***	R-R		2	6859	
F450 (2WD, 4WD)	05-13	2176 *	R-R		2	6781	
F450 (2WD, 4WD)	99-04	2176 *	R-R		2	6781	
F550 (2WD, 4WD) (requires 2" clearance above frame)	05-14	2404 ***	R-R		2	7714	
F550 (2WD, 4WD) (requires 2" clearance above frame)	99-04	2404 ***	R-R		2	7714	
F650	02-07						
LCF45, LCF55 (with side fuel tanks for rear kit) (rear kit does not fit 115" wb)	06-09	-2437-	R-R		2	5405	
F59	11-12	2170 +	R-R		2	6781	
Ford Motorhomes Class "C" Vans				·			
E350 (with dual rear wheels)	92-13	2061	R-R	Υ	1.5	6764	
E350 (may require tailpipe modification)	75-91	2032	R-R	Y	1.5	6859	
E450	08-13	2458	R-R	Y	1.5	6397	
E450	96-07	2377	R-R	Y	1.5	6397	
E450 (requires 2" clearance above frame)	96-13	2153 +	R-R		2	6781	<u> </u>
Ford Motorhomes Class "A"							
E33 (with front coil springs)	92-96	2061	R-R	Υ	1.5	6764	
E33 (with front coil springs)	86-91	2032	R-R	Υ	1.5	6859	
F53 (24,000, 26,000 GVWR) (not Thor m/h)	08-12	2474 +	R-R		2	6781	
F53 (16,000 to 22,000 GVWR) (not Thor m/h)	08-13	2170 +	R-R		2	6781	
F53 (16,000 to 22,000 GVWR) (not Thor m/h)	99-07	2170 +	R-R		2	6781	
F53	90-98	2068 +	R-R		2	0335	
Freightliner Vans							
Sprinter 2500	02-06	2312+++	S-R		2	9002	
Sprinter 3500 (cab & chassis)	02-06	2382	R-R		2	6781	
Freightliner / Oshkosh / John Deere Motorhomes Class "A"							
"M" and "X" chassis (not XC21) (below 22,000 GVWR)	94-98	2071 *	R-R		2	6781	
Honda Cars / Vans / SUVs							
CR-Z	11-13	4183	C-R	Υ	1	6027	
		N. 12 141	•			D. D. I. D.	

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion

= w/wout In-bed hitch
= No Drill
| Install Time



	Air L	_eveling	Front				Work-	Rite			R4Tech	
Front Kit	Туре			Air Spring	Front Kit		(1)	Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessor
4101	C-R	Y	1	6102								Heavy Duty
4101	C-R	Υ	1	6102								Heavy Duty
4160	C-R	Υ	1	6102								Heavy Duty
4160	C-R	Υ	1	6025								Heavy Duty
4101	C-R	Υ	1	6102								Heavy Duty
4101	C-R	Υ	1	6102				8618	Υ	1		Heavy Duty
4101	C-R	Υ	1	6102								Heavy Duty
4101	C-R	Υ	1	6102								Heavy Duty
4101	C-R	Y	1	6102								Heavy Duty
4101	C-R	Y	1	6102								Heavy Duty
4160	C-R	Y	1	6125				8630		2		Heavy Duty
4101	C-R	Υ	1	6102				8630		2		Heavy Duty
2223	R-R		2	6762				8630		2		Heavy Duty
												Heavy Duty
4160	C-R	Y	1	6025				8630		2		Heavy Duty
2189	R-R	Y	2	6762		1	ĺ	8630		2		Heavy Duty
4160	C-R	Υ	1	6125			İ					Heavy Duty
2189	R-R	Y	2	6762		ĺ	İ					Heavy Duty
-2363-	R-R		2	6873								Heavy Duty
												Heavy Duty
2070	R-R		2	0335								Heavy Duty
•								•				
4101	C-R	Υ	1	6102								Heavy Duty
4101	C-R	Y	1	6102								Heavy Duty
4101	C-R	Υ	1	6102		1						Heavy Duty
4101	C-R	Υ	1	6102		1						Heavy Duty
4101	C-R	Υ	1	6102		Ì						Heavy Duty
4101	C-R	Υ	1	6102		T	Ι					Heavy Duty
4101	C-R	Y	1	6102	1							Heavy Duty
2476	R-R	Y	1.5	7689								Heavy Duty
2475	R-R		2	6873	1							Heavy Duty
2070	R-R		2	0335	1							Heavy Duty
2070	R-R		2	0335	1	1						Heavy Duty
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Minimum Tire to Frame Clearance Requirements (check both sides):  $*=7.50^{\circ}$   $*^{**}=3.00^{\circ}$   $*^{***}=9.50^{\circ}$   $+=8.00^{\circ}$   $++=6.00^{\circ}$   $+++=6.00^{\circ}$   $+++=6.50^{\circ}$  -0000- While Supplies Last \* # = Use spacer kit 2366 with heavy duty package or TRD



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре			Air Spring	
Honda Cars / Vans / SUVs Continued;							
Fit	10-13	4183	C-R	Y	1	6027	
Insight	10-13	4183	C-R	Υ	1	6027	
Odyssey	05-10	4179	C-R		1.5	6020	
Odyssey	99-04	4138	C-R		1.5	6017	
Passport (2WD, 4WD)	98-02	4136	C-R	Υ	1	6014	
Pilot	05-10	4179	C-R		1.5	6020	
Pilot	03-04	4138	C-R	Y	1	6017	
Hummer SUVs							
H2, H2 SUT (with rear coil springs)	07-09	4108	C-R	Y	1	6003	
H2, H2 SUT (with rear coil springs)	03-06	4108	C-R	Υ	1	6003	
Hyundai Car / Van / SUVs							
Accent	07-13	4136	C-R	Y	1	6014	
Entourage	07-09	4138	C-R		1.5	6017	
Santa Fe	07-13	4170	C-R		1.5	6017	
Veracruz	07-12	4170	C-R		1	6017	
Infiniti SUVs							
FX45 (2WD, 4WD)	03-08	4118	C-R	Υ	1	6118	
JX35	13	4118	C-R	Υ	1	6118	
QX56	05-09	4150	C-R	Y	1	6023	
International Commercial Vehicle (vehicles without factory bed)							
Citystar CF 500, CF 600 (with side fuel tanks for rear kit) (rear kit does not fit 115" wb)	06-09	-2437-	R-R		2	5405	
Isuzu SUVs / Truck							
290i, 370i (2WD, 4WD)	06-09	2384	R-R	Y	1.5	6397	
Amigo	98-00	4103	C-R	Y	1	6014	
Axiom	02-03	4136	C-R	Y	1	6014	
Rodeo, Rodeo Sport	98-04	4136	C-R	Υ	1	6014	
Trooper	92-97	4106	C-R	Υ	1	6015	
Jeep SUVs							
Commander (2WD, 4WD)	06-10	4157	C-R	Y	1	6005	
Grand Cherokee (2WD, 4WD) (not "Overland")	11-14	4184	C-R	Υ	1	6014	
Grand Cherokee (2WD, 4WD)	05-10	4157	C-R		1.5	6005	
Grand Cherokee (2WD, 4WD) (not "up country")	92-98	4118	C-R	Υ	1	6118	
Grand Wagoneer (2WD, 4WD)	92-98	4118	C-R	Y	1	6118	
Liberty (2WD, 4WD)	08-12	4170	C-R		1.5	6017	
Liberty (2WD, 4WD)	02-07	4146	C-R		1.5	6005	
Summit (sw only)	92-93	4105	C-R	Y	1	6013	
Wrangler (except Rubicon) (2WD, 4WD)	07-14	4173	C-R	Υ	1	6106	
Wrangler Rubicon (4WD only)	07-13	4172	C-R	Υ	1	6107	
Wrangler Unlimited (except Rubicon) (2WD, 4WD)	07-13	4173	C-R	Υ	1	6106	
Wrangler Unlimited Rubicon (4WD only)	07-14	4172	C-R	Υ	1	6107	
Wrangler (2WD, 4WD)	97-06	4157	C-R		1.5	6005	

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= No Drill
| Install Time



	Air Leveling Front						Work-F	Rite			R4Tech	
Front				Air	Front							Suggested
Front Kit	Туре			Air Spring	Front Kit			Rear Kit			Avail. on Pgs. 35-40	Air Accessor
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Minimum Tire to Frame Clearance Requirements (check both sides): \* = 7.50" \*\*\* = 3.00" \*\*\* = 9.50" += 8.00" ++ = 6.00" +++ = 6.00" +++ = 6.50" -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре	<b>(S)</b>		Air Spring	
Kia Van / SUV							
Sedona	06-11	4138	C-R		1.5	6017	
Sorento	03-10	4153	C-R	Y	1	6024	
Landrover SUVs							
Defender 90	90-97	4121	C-R	Y	1	6003	
Discovery (with rear coil springs)	90-04	4121	C-R	Y	1	6003	
Range Rover	90-96	4121	C-R	Y	1	6003	
Lexus SUVs							
LX 450	96-98	4124	C-R	Y	1	6007	
LX 470	99-07	4124	C-R	Υ	1	6007	
LX 570	09-13	4164	C-R	Y	2	6009	
Lincoln Cars / CUVs / Truck				,			
Continental (with rear coil springs)	82-88	4106	C-R	Υ	1	6015	I
Mark IV (with rear coil springs)	84-87	4106	C-R	Y	1	6015	
Mark LT (2WD, 4WD)	09	2525 +	R-R	Y	1.5	6781	
Mark LT (2WD, 4WD)	05-08	2350	R-R	Y	1.5	6397	
MKS	09-13	4178	C-R	Y	1	6014	
MKT	09-13	4178	C-R	Y	1	6014	
MKX	07-11	4171	C-R	Y	3.5	6020	
MKZ	11-13	4170	C-R	Y	1	6017	
Towncar	80-89	4108	C-R	Υ	1	6003	
Mazda Car / Van / CUVs / Truck							
CX5	12-13	4178	C-R	Y	1	6014	
CX7	07-13	4167	C-R	Y	1	6027	
Mazda5	06-13	4168	C-R	Y	1	6027	
MPV	96-98	4105	C-R	Υ	1	6013	
Pickup (2WD only)	72-90	1130 **	R-R	Y	1.5	6873	
Mercury Cars / Van							
Capri	79-86	4103	C-R	Y	1	6014	
Colony Park	83-97	4108	C-R	Y	1	6003	
Cougar	92-97	4105	C-R	Υ	1	6013	
Cougar	89-91	4104	C-R	Y	1	6012	
Cougar	80-88	4106	C-R	Υ	1	6015	
Grand Marquis	98-08	4107	C-R	Y	1	6021	
Grand Marquis	83-97	4108	C-R	Y	1	6003	
Marquis	83-86	4103	C-R	Y	1	6014	
Milan	06-08	4168	C-R	Y	1	6027	
Monterey	04-07	4151	C-R	Υ	1	6016	
Sable (sw only)	86-98	4105	C-R	Y	1	6013	
Mitsubishi SUVs			•				
Expo (2WD, 4WD)	92-93	4105	C-R	Υ	1	6013	
Outlander	12	4182	C-R	Υ	1	6026	
Outlander	07-09	4182	C-R	Υ	1	6026	
		tation Wagon			R-F	Did. Dit.	1

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion

= w/wout In-bed hitch C-R = Coil-Rite The Drill = Install Time

L-R = Level-Rite S-R = Sport-Rite



	Air L	eveling.	Front				Work-F	Rite			R4Tech	
Front Kit	Туре	<b>(3)</b>	(3)	Air Spring	Front Kit	<b>(3)</b>	(3)	Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessor
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Minimum Tire to Frame Clearance Requirements (check both sides):  $*=7.50^{\circ}$  \*\* =  $3.00^{\circ}$  \*\*\* =  $9.50^{\circ}$  +=  $8.00^{\circ}$  +++ =  $6.00^{\circ}$  +++ =  $6.50^{\circ}$  -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



			Air	Leveling	Rear		
Model	Year	Rear Kit	Туре			Air Spring	
Mitsubishi Pickup Trucks							
Raider Extended Cab (2WD, 4WD)	06-09	2378 +++	S-R		2	9000	
Raider Double Cab (2WD, 4WD)	06-09	2379 +++	S-R		2	9000	
Pickup (2WD only)	69-96	1130 **	R-R	Υ	1.5	6873	
Nissan Cars						•	
Altima	05-13	4105	C-R	Υ	1	6013	
Maxima	05-08	4105	C-R	Υ	1	6013	
Nissan Vans						,	
NV1500, NV2500	12-13	2551	R-R	Υ	1.5	6766	
Quest	12-13	4188	C-R	Υ	1	6028	
Quest	04-09	4118	C-R	Υ	1	6018	
Nissan SUVs							
Armada (2WD, 4WD)	06-13	4150	C-R	Υ	1	6023	
Murano (2WD, 4WD)	09-13	4181	C-R	Υ	1	6024	
Murano (2WD, 4WD)	03-08	4118	C-R	Υ	1	6118	
Pathfinder (2WD, 4WD)	13-14	4118	C-R	Υ	1	6118	
Pathfinder (2WD, 4WD)	06-12	4166	C-R	Υ	1	6021	
Pathfinder Armada (2WD, 4WD)	04-05	4150	C-R	Υ	1	6023	
Pathfinder (2WD, 4WD)	87-95	4106	C-R	Y	1	6015	
Rogue (2WD, 4WD)	08-13	4181	C-R	Υ	1	6024	
Xterra (2WD, 4WD)	05-12	2409	S-R	Υ	1.5	9002	
Nissan Pickup Trucks			_				
Frontier (2WD, 4WD)	05-13	2558	R-R	Υ	1.5	6766	
Frontier (2WD only)	01-04	2293	S-R	Υ	1.5	9002	
Pickup (2WD only)	69-96	1130 **	R-R	Υ	1.5	6873	
Titan (2WD, 4WD)	04-13	2355	R-R	Υ	1.5	6781	
Oldsmobile Cars / Van / SUV		•					
Achieva	92-98	4104	C-R	Υ	1	6012	
Aurora	95-04	4105	C-R	Υ	1	6013	
Bravada (2WD, 4WD) (with rear coil springs)	02-05	4106	C-R	Υ	1	6015	
Calais, Cutlass, Cutlass Supreme (not sw)	73-87	4114	C-R	Υ	1	6008	
Cutlass Calais (fwd only)	85-91	4104	C-R	Υ	1	6012	
Cutlass Cierra	82-96	4103	C-R	Υ	1	6014	
Cutlass Cruiser (sw only) (fwd only)	84-95	4103	C-R	Υ	1	6014	
Delta 88, 98 (fwd only)	85-99	4107	C-R	Υ	1	6021	
Firenza (fwd only)	82-88	4104	C-R	Υ	1	6012	
LSS	96-01	4107	C-R	Υ	1	6021	
Silhouette	90-96	-4110-	C-R	Υ	1	6015	
Toronado	79-85	4106	C-R	Y	1	6015	
Plymouth Cars / Truck							
Acclaim	89-95	4105	C-R	Y	1	6013	
Arrow	80-93	1130 **	R-R	Y	1.5	6873	
Caravelle	85-88	4105	C-R	Υ	1	6013	
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sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion

= w/wout In-bed hitch
= No Drill
| Install Time



Air Leveling Front							R4Tech					
Front Kit	Туре		(4)	Air Spring	Front Kit		(3)	Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessor
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Minimum Tire to Frame Clearance Requirements (check both sides): \* = 7.50" \*\*\* = 3.00" \*\*\* = 9.50" += 8.00" ++ = 6.00" +++ = 6.00" +++ = 6.50" -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



		Air						
Model		Year	Rear Kit	Туре		(1)	Air Spring	
Plymouth Cars / Truck Continued;								
Reliant		81-94	4105	C-R	Y	1	6013	
Sundance		87-93	4105	C-R	Υ	1	6013	
Pontiac Cars / Van / SUV								
6000		82-91	4103	C-R	Y	1	6014	
Bonneville (fwd only)		00-05	4105	C-R	Υ	1	6013	
Bonneville (fwd only)		87-99	4107	C-R	Υ	1	6021	
Firebird, Trans Am		82-02	4103	C-R	Υ	1	6014	
Grand Am		85-97	4104	C-R	Υ	1	6012	
Grand Prix		73-87	4114	C-R	Υ	1	6008	
Grand Prix		65-68	4114	C-R	Υ	1	6008	
J-2000, Sunbird		82-94	4104	C-R	Υ	1	6012	
Le Mans		88-92	4104	C-R	Υ	1	6012	
Transport APV		90-96	-4110-	C-R	Υ	1	6015	
Ram Van								
C/V		08-12	4192	C-R		1	6028	
Ram Pickup Trucks		•						
Dakota Club Cab (2WD, 4WD)		05-11	2378+++	S-R		2	9000	
Dakota Quad Cab (2WD, 4WD)		05-11	2379+++	S-R		2	9000	
Ram 1500		•						
Ram 1500 (2WD, 4WD) (not Power Ram)		09-13	2518	R-R	Y	4	9047	
Ram 1500 (2WD, 4WD) (not Power Ram)		09-13	4190	C-R	Υ	1	6030	
Ram 2500								
Ram 2500 (2WD, 4WD)	<u> </u>	13	2299	R-R	Υ	1.5	6401	
Ram 2500 (2WD only)	المناس	03-12	2299	R-R	Y	1.5	6401	
Ram 2500 (4WD only)		03-12	2299	R-R	Y	1.5	6401	
Ram 3500		1 00 .2		1	· ·		0.0.	
Ram 3500 (2WD, 4WD)	<u> </u>	13	2560	R-R	Υ	1.5	6401	
Ram 3500 (2WD only)	1	07-12	2299	R-R	Y	1.5	6401	
Ram 3500 (4WD only)		03-12	2299	R-R	Y	1.5	6401	
Ram Commercial Vehicles (vehicles without factory bed)		00 12	2200	1 1111		1.0	0.01	
Ram 3500 (4WD only) (dually only, with box delete)		06-12	2299	R-R	Υ	1.5	6401	
Ram 3500 HD (2WD, 4WD) (cab & chassis)		07-13	2478 +	R-R	'	2	6781	
Ram 4500, 5500 (2WD, 4WD) (requires 2" clearance above frame)		07-13	2470 ***	R-R		2	7714	
Saturn Van		07-10	2704	1 1/-1/			// 14	
		05.07	1155	C-R	Υ	1	6020	
Relay		05-07	4155	U-K	Į į	1	6020	
Scion Cars		10.44	4470	0.5	\ \ \		0044	
iQ		12-14	4178	C-R	Y	1	6014	
xA		04-07	4136	C-R	Y	1	6014	
xB		08-13	4136	C-R	Y	1	6014	
xD		08-13	4156	C-R	Υ	1	6015	<u>i</u>

sw = Station Wagon fwd = Front Wheel Drive rwd = Rear Wheel Drive A.C.= Air Conversion

= w/wout In-bed hitch No Drill



	Air Leveling Front							Work-F	R4Tech				
	Front Kit	Туре	<b>(3)</b>	(4)	Air Spring	Front Kit		(3)	Rear Kit		(3)	Avail. on Pgs. 35-40	Suggested Air Accessory
	<u>'</u>												
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				П						1	l		Heavy Duty
						8621	Υ	1	8611	Y	1	R4Tech	Heavy Duty Heavy Duty
	1004	L-R	Y	2	7215	8621	Y	1	8611	Y	1	R4Tech	Heavy Duty
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Minimum Tire to Frame Clearance Requirements (check both sides):  $*=7.50^{\circ}$  \*\*\* =  $9.50^{\circ}$  +=  $8.00^{\circ}$  ++ =  $6.00^{\circ}$  +++ =  $6.50^{\circ}$  -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



		Air					
Model	Year	Rear Kit	Туре		(1)	Air Spring	
Sterling Commercial Vehicles (vehicles without factory bed)							
Bullet (2WD, 4WD) (cab & chassis)	08-09	2478 +	R-R		2	6781	
Toyota Cars							
ECHO	01-05	4118	C-R	Υ	1	6118	
Prius	10-13	4136	C-R	Υ	1	6014	
Yaris	07-14	4136	C-R	Υ	1	6014	
Toyota Vans							
Sienna (not AWD)	04-13	4155	C-R	Y	1	6020	
Sienna	98-03	4118	C-R	Y	1	6118	
Van (with rear coil springs)	64-89	4112	C-R	Y	1	6006	
Toyota SUVs							
RAV4 (2WD, 4WD)	07-13	4174	C-R	Y	1	6028	
RAV4 (2WD, 4WD)	96-98	4104	C-R	Υ	1	6012	
FJ Cruiser	98-13	4135	C-R	Y	2	6024	
4Runner	07-13	4135	C-R	Y	2	6024	
4Runner	96-97	4123	C-R	Y	2	6021	
4Runner	90-95	4112	C-R	Υ	1	6006	
Sequoia (with rear coil springs)	08-13	4164	C-R	Υ	1	6009	
Sequoia	01-07	4124	C-R	Y	1	6007	
Land Cruiser	08-13	4164	C-R	Υ	2	6009	
Land Cruiser	91-07	4124	C-R	Υ	1	6007	
Toyota Pickup Trucks							
Pickup (2WD only)	69-95	1130 **	R-R	Y	1.5	6873	
Pickup (4WD only)	84-95	-2116-	R-R	Υ	1.5	6781	
T 100 (4WD only)	93-98	-2116-	R-R	Y	1.5	6781	
Tacoma (2WD only)	05-13	2410	R-R	Y	1.5	6762	
Tacoma (2WD only)	95-04	2213	R-R		2	6762	
Tacoma Prerunner (2WD only)	05-13	2407	R-R	Y	1.5	6766	
Tacoma Prerunner (2WD only)	95-04	2304 #	R-R		2	6781	
Tacoma (4WD only)	05-13	2407	R-R	Υ	1.5	6766	
Tacoma (4WD only)	95-04	2304 #	R-R		2	6781	
Tundra (2WD, 4WD), TRD	07-13	2445	R-R	Υ	1.5	6410	
Tundra (2WD only)	00-06	2212	S-R		2	9001	
Tundra TRD (2WD only)	00-06	2245	R-R		2	6781	
Tundra (4WD only)	00-06	2245	R-R		2	6781	
Volkswagen Cars							
CC	09-13	4176	C-R	Y	1	6027	
Beetle (not turbo)	12-13	4176	C-R	Υ	1	6027	
Beetle Turbo	12-13	4175	C-R	Υ	1	6026	
Eos	07-13	4176	C-R	Υ	1	6027	
GTI	07-13	4176	C-R	Υ	1	6027	
Golf	11-13	4176	C-R	Υ	1	6027	
Golf TDI	11-13	4176	C-R	Υ	1	6027	
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No Drill

= No Drill
= Install Time



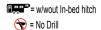
Air Leveling Front							R4Tech				
Front Kit	Туре		(1)	Air Spring	Front Kit		(3)	Rear Kit		Avail. on Pgs. 35-40	Suggested Air Accessor
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Minimum Tire to Frame Clearance Requirements (check both sides):  $* = 7.50^{\circ}$  \*\*\* = 3.00° \*\*\* = 9.50° + = 8.00° ++ = 6.00° +++ = 6.50° -0000- While Supplies Last # = Use spacer kit 2366 with heavy duty package or TRD



		Air					
Model	Year	Rear Kit	Туре	<b>(3)</b>	(1)	Air Spring	
Volkswagen Cars Continued;							
Jetta	12-13	4176	C-R	Υ	1	6027	
Jetta (not TDI)	07-10	4175	C-R	Υ	1	6026	
Jetta Sport Wagen	12-13	4176	C-R	Υ	1	6027	
Jetta Sport Wagen	09-10	4176	C-R	Υ	1	6027	
Passat (not TDI)	12-14	4176	C-R	Υ	1	6027	
Passat (not TDI)	98-06	4105	C-R	Y	1	6013	
Passat Wagen	07-09	4175	C-R	Y	1	6026	
Volkswagen Vans							
Routan	09-13	4169	C-R		1.5	6013	
Euro Van, T-4	85-03	4117	C-R	Y	1	6004	
Volkswagen SUV							
Tiguan	09-13	4176	C-R	Υ	1	6027	
Workhorse Motorhomes Class "A"							
P30, P32, W16 10,500 to 17,000 GVWR	00-07	2085	R-R	Υ	1.5	6781	
W20, W22, W24	04-09	2347	R-R		2	5405	
UFO	07-09	-2457-	R-R	Υ	1.5	7689	

A.C.= Air Conversion







		Air L	eveling	Front			Work-F	Rite		R4Tech	
	Front Kit	Туре			Air Spring	Front Kit	(3)	Rear Kit	(3)	Avail. on Pgs. 35-40	Suggested Air Accessory
											Light Duty
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											Xtra Duty
	2284	R-R		2	6781						Xtra Duty
											Xtra Duty

Minimum Tire to Frame Clearance Requirements (check both sides):  $*=7.50^{\circ}$   $*^{**}=3.00^{\circ}$   $*^{***}=9.50^{\circ}$   $+=8.00^{\circ}$   $++=6.00^{\circ}$   $+++=6.00^{\circ}$   $+++=6.50^{\circ}$  -0000- While Supplies Last \* # = Use spacer kit 2366 with heavy duty package or TRD

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# **How To Order**

The R4Tech kit can be ordered as a complete kit by using 1 part number or ordered as 8 individually-packaged component kits.

- The R4Tech Master Kit is typically shipped on a pallet via semi-truck to a loading dock. The packaged kit can weigh over 350 lbs. The Master Kit includes leaf springs, trailing link with J-springs, brackets, air springs, air control kit, and load adaptive shocks. To order the complete R4Tech Kit, use the Master Kit number for your vehicle (W28760####). The delivery location will need to have a fork lift or loading dock.
- If the destination is a stocking location or if there is not a loading dock available, then ordering by component may be beneficial. To order by component, the following should be included in the order:

2 Leaf Springs 1 Links box 1 Differential Bracket kit 1 Frame Bracket kit

1 Air Spring kit 1 Air Control kit 1 Load Adaptive Shock kit

To ensure the 8 components arrive on the same shipment, please use a separate PO and request Ship Complete and Prepaid Freight. UPS is available for residential destinations upon request.

For other questions regarding R4Tech, see page 1 for product information or contact Firestone at 800-888-0650.

Model						
		2WD/ 4WD	Master Kit	Leaf Springs	Links	
			W28-760	Order 2 W4T-000-	Order 1 W4T-000-	
Chevrolet Silverado/GMC Sierra						
2500 SRW & 3500 SRW/DRW	11-14	2WD/ 4WD	0036	G05S	GL03	
2500 Long Bed, w/10.5" axle	05-10	2WD/ 4WD	0028	G01S	GL01	
2500 Short Bed, w/10.5" axle	05-10	2WD/ 4WD	0027	G01S	GL01	
3500 Long Bed, SRW/DRW, w/11.5" axle	05-10	2WD/ 4WD	0030	G02S	GL01	
3500 Short Bed SRW/DRW, w/11.5" axle	05-10	2WD/ 4WD	0029	G02S	GL01	
Dodge/Ram 2500						
Ram 2500 SRW Regular and Quad Cab, w/10.5" axle	10-13	2WD	0038	C06S	CL01	
Ram 2500 SRW Mega Cab, w/10.5" axle	10-13	2WD	0039	C07S	CL01	
Ram 2500 SRW Regular and Quad Cab, w/10.5" axle	10-13	4WD	0040	C06S	CL01	
Ram 2500 SRW Mega Cab, w/10.5" axle	10-13	4WD	0041	C07S	CL01	
Ram 2500 Regular and Quad Cab, w/10.5" axle	06-09	2WD	0031	C01S	CL01	
Ram 2500 Mega Cab, w/10.5" axle	06-09	2WD	0033	C02S	CL01	
Ram 2500 Mega Cab, w/10.5" axle	06-09	4WD	0034	C02S	CL01	
Ram 2500 Regular & Quad Cab, 10.5" axle	06-09	4WD	0032	C01S	CL01	
Dodge/Ram 3500						
Ram 3500 SRW Regular and Quad Cab, w/11.5" axle	10-12	2WD	0042	C06S	CL01	
Ram 3500 SRW Mega Cab, w/11.5" axle	10-12	2WD	0043	C07S	CL01	
Ram 3500 DRW Regular, Quad and Mega Cab, w/11.5" axle	10-12	2WD	0044	C07S	CL01	
Ram 3500 SRW Regular and Quad Cab, w/11.5" axle	10-12	4WD	0045	C06S	CL01	
Ram 3500 SRW Mega Cab, w/11.5" axle	10-12	4WD	0046	C07S	CL01	





2005-2007 F350 Long Bed DRW 4WD (Part No. 0016)

Components include	d in Master Kit			
Differential Bracket	Frame (eye) Bracket	All Spring Kit	Air Control Kit	Load Adaptive Shocks
Order 1 W4T-000-	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 WR1-760
GD04	GB05	1506	1575	4353
GD01	GB02	1503	1575	4353
GD01	GB01	1503	1575	4353
GD02	GB02	1503	1575	4355
GD02	GB01	1503	1575	4355
CD01	CB04	1504	1575	4350
CD01	CB04	1504	1575	4350
CD02	CB05	1504	1575	4350
CD02	CB05	1504	1575	4350
CD01	CB01	1504	1575	4350
CD01	CB01	1504	1575	4350
CD02	CB03	1504	1575	4350
CD02	CB03	1504	1575	4350
CD03	CB04	1504	1575	4350
CD03	CB04	1504	1575	4350
 CD03	CB04	1504	1575	4350
CD04	CB05	1504	1575	4350
CD04	CB05	1504	1575	4350

DO NOT EXCEED THE VEHICLE'S RECOMMENDED GROSS VEHICLE WEIGHT RATING (GVWR)

Model	Year	2WD/	Master Kit	Leaf Springs	Links	
		4WD	W28-760	Order 2 W4T-000-	Order 1 W4T-000-	
Dodge/Ram 3500 Continued;		<u>'</u>				
Ram 3500 DRW Regular and Quad Cab, w/11.5" axle	10-12	4WD	0047	C08S	CL01	
Ram 3500 DRW Mega Cab, w/11.5" axle	10-12	4WD	0048	C07S	CL01	
Ram 3500 SRW, Mega Cab, w/11.5" axle	06-09	2WD	0049	C02S	CL01	
Ram 3500 DRW, Regular, Quad and Mega Cab	06-09	2WD	0050	C02S	CL01	
Ram 3500 SRW Regular & Quad Cab, w/11.5" axle	06-09	2WD	0051	C01S	CL01	
Ram 3500 SRW, Regular & Quad Cab, w/11.5" axle	06-09	4WD	0052	C01S	CL01	
Ram 3500 SRW/DRW, Mega Cab, w/11.5" axle	06-09	4WD	0053	C02S	CL01	
Ram 3500 DRW, Regular & Quad Cab, w/11.5" axle	06-09	4WD	0035	C04S	CL01	
Ford F250			_			
F250 Long Bed, SRW, w/10.5" axle	11-14	2WD	0054	F02S	FL02	
F250 Short Bed, SRW, w/10.5" axle	11-14	2WD	0140	F02S	FL02	
F250 Long Bed, SRW, w/10.5" axle & 2" block	11-14	4WD	0143	F02S	FL02	
F250 Short Bed, SRW, w/10.5" axle & 2" block	11-14	4WD	0144	F02S	FL02	
F250 Long Bed, SRW, w/10.5" axle	08-10	2WD	0008	F02S	FL02	
F250 Short Bed, SRW, w/10.5" axle	08-10	2WD	0005	F02S	FL02	
F250 Long Bed, SRW, w/10.5" axle & 2" block	08-10	4WD	0009	F02S	FL02	
F250 Short Bed, SRW, w/10.5" axle & 2" block	08-10	4WD	0006	F02S	FL02	
F250 Long Bed, SRW, w/10.5" axle & 2" block	05-07	4WD	0025	F01S	FL01	
F250 Short Bed, SRW, w/10.5" axle & 2" block	05-07	4WD	0020	F01S	FL01	
F250 Long Bed,SRW, w/10.5" axle	99-04	2WD	0022	F01S	FL01	
F250 Short Bed, SRW, w/10.5" axle	99-04	2WD	0017	F01S	FL01	
F250 Long Bed, SRW, w/10.5" axle & 2" block	99-04	4WD	0023	F01S	FL01	
F250 Short Bed, SRW, w/10.5" axle & 2" block	99-04	4WD	0018	F01S	FL01	
Ford F350						
F350 Long Bed, SRW, w/10.5" axle	11-14	2WD	0054	F02S	FL02	
F350 Short Bed, SRW, w/10.5" axle	11-14	2WD	0141	F02S	FL02	
F350 Long Bed, DRW, w/Dana 80 axle	11-14	2WD	0142	F02S	FL02	
F350 Short Bed, DRW, w/Dana 80 axle	11-14	2WD	0057	F02S	FL02	
F350 Long Bed, SRW, w/10.5" axle & 3.5" block	11-14	4WD	0145	F02S	FL02	
F350 Short Bed, SRW, w/10.5" axle & 3.5" block	11-14	4WD	0146	F02S	FL02	
F350 Long Bed, SRW, w/10.5" axle & 2" block	11-14	4WD	0058	F02S	FL02	
F350 Short Bed, SRW, w/10.5" axle & 2" block	11-14	4WD	0059	F02S	FL02	
F350 Long Bed, DRW, w/Dana 80 axle & 2" block	11-14	4WD	0060	F02S	FL02	ļ
F350 Short Bed, DRW, w/Dana 80 axle & 2" block	11-14	4WD	0061	F02S	FL02	ļ
F350 Long Bed, SRW, w/10.5" axle	08-10	2WD	0008	F02S	FL02	ļ
F350 Short Bed, SRW, w/10.5" axle	08-10	2WD	0005	F02S	FL02	ļ
F350 Long Bed, DRW, w/Dana 80 axle	08-10	2WD	0003	F02S	FL02	<u></u>



	Components include	ed in Master Kit				
	Differential Bracket	Frame (eye) Bracket	All Spring Kit	Air Control Kit	Load Adaptive Shocks	
	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 WR1-760	
	CD04	CB05	1504	1575	4350	
	CD04	CB05	1504	1575	4350	
	CD03	CB01	1504	1575	4350	
	CD03	CB01	1504	1575	4350	
	CD03	CB01	1504	1575	4350	
	CD04	CB03	1504	1575	4350	
	CD04	CB03	1504	1575	4350	
	CD04	CB03	1504	1575	4350	
	· 	·	•			
	FD20	FB05	1507	1575	4351	
	FD19	FB05	1507	1575	4351	
	FD20	FB04	1507	1575	4351	
	FD19	FB04	1507	1575	4351	
	FD06	FB02	1502	1575	4351	
	FD06	FB04	1502	1575	4351	
	FD07	FB02	1502	1575	4351	
	FD07	FB04	1502	1575	4351	
	FD03	FB01	1502	1575	4351	
	FD03	FB03	1502	1575	4351	
	FD04	FB01	1501	1575	4351	
	FD04	FB03	1501	1575	4351	
	FD03	FB01	1501	1575	4351	
	FD03	FB03	1501	1575	4351	
	1 200	1 200	1001	1070	1001	
	FD20	FB05	1507	1575	4351	
	FD20	FB04	1507	1575	4351	
	FD22	FB05	1507	1575	4351	
	FD22	FB04	1507	1575	4351	
	FD23	FB05	1519	1575	4354	
	FD23	FB04	1519	1575	4354	
	FD19	FB05	1507	1575	4354	
	FD19	FB04	1507	1575	4354	
	FD21	FB05	1507	1575	4354	
,	FD21	FB04	1507	1575	4354	
	FD06	FB02	1502	1575	4351	
	FD06	FB04	1502	1575	4351	
	FD08	FB02	1502	1575	4351	

DO NOT EXCEED THE VEHICLE'S RECOMMENDED GROSS VEHICLE WEIGHT RATING (GVWR)





Model	Year	2WD/	Master Kit	Leaf Springs	Links	
		4WD	W28-760	Order 2 W4T-000-	Order 1 W4T-000-	
Ford F350 Continued;						
F350 Short Bed, DRW, w/Dana 80 axle	08-10	2WD	0001	F02S	FL02	
F350 Long Bed, SRW, w/10.5" axle & 2" block	08-10	4WD	0010	F02S	FL02	
F350 Short Bed, SRW, w/10.5" axle & 2" block	08-10	4WD	0007	F02S	FL02	
F350 Long Bed, DRW, w/Dana 80 axle & 2" block	08-10	4WD	0004	F02S	FL02	
F350 Short Bed, DRW, w/Dana 80 axle & 2" block	08-10	4WD	0002	F02S	FL02	
F350 Long Bed, SRW, w/10.5" axle & 2" block	05-07	4WD	0026	F01S	FL01	
F350 Short Bed, SRW, w/10.5" axle & 2" block	05-07	4WD	0021	F01S	FL01	
F350 Long Bed DRW, w/Dana 80 axle & 2" block	05-07	4WD	0016	F01S	FL01	
F350 Short Bed, DRW, w/Dana 80 axle & 2" block	05-07	4WD	0013	F01S	FL01	
F350 Long Bed, SRW, w/10.5" axle	99-04	2WD	0022	F01S	FL01	
F350 Short Bed, SRW, w/10.5" axle	99-04	2WD	0017	F01S	FL01	
F350 Long Bed, DRW, w/Dana 80 axle	99-04	2WD	0014	F01S	FL01	
F350 Short Bed, DRW, w/Dana 80 axle	99-04	2WD	0011	F01S	FL01	
F350 Long Bed, SRW, w/10.5" axle & 2" block	99-04	4WD	0024	F01S	FL01	
F350 Short Bed, SRW, w/10.5" axle & 2" block	99-04	4WD	0019	F01S	FL01	
Ford F450						
F450 Long Bed, DRW, w/Dana 80 axle & 2" block	11-14	4WD	0147	F02S	FL02	

# R4Tech Reverse Look-up

Air Spring Kit	Replacement Air Spring
1501	
1502	
1503	5295
1505	
1507	
1504	5294
1506	5294
1519	2093

# **R4Tech**



Components include	ed in Master Kit			
Differential Bracket	Frame (eye) Bracket	All Spring Kit	Air Control Kit	Load Adaptive Shocks
Order 1 W4T-000-	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 W4T-000-	Order 1 WR1-760
FD08	FB04	1502	1575	4351
FD07	FB02	1502	1575	4354
FD07	FB04	1502	1575	4354
FD02	FB02	1502	1575	4354
FD02	FB04	1502	1575	4354
FD03	FB01	1502	1575	4354
FD03	FB03	1502	1575	4354
FD01	FB01	1502	1575	4354
FD01	FB03	1502	1575	4354
FD04	FB01	1501	1575	4351
FD04	FB03	1501	1575	4351
FD05	FB01	1501	1575	4351
FD05	FB03	1501	1575	4351
FD03	FB01	1501	1575	4354
FD03	FB03	1501	1575	4354
		•		
FD21	FB05	1507	1575	4354
 •	•			

DO NOT EXCEED THE VEHICLE'S RECOMMENDED GROSS VEHICLE WEIGHT RATING (GVWR)



# Reverse Lookup

Make	Model	Year	Front/Rear Kit
1003 - replacement 7210	0		
Chevrolet	Suburban 2500 (2WD, 4WD)	00-09	Front
Chevrolet/GMC	C1500 HD Silverado, Sierra (2WD, 4WD)	05-06	Front
Chevrolet/GMC	C1500 HD Silverado, Sierra (2WD, 4WD)	01-03	Front
Chevrolet/GMC	C2500 HD, C3500 HD (2WD, 4WD)	01-10	Front
Chevrolet/GMC	C3500 HD, Silverado, Sierra (2WD, 4WD)	01-10	Front
GMC	Denali XL 2500 (2WD, 4WD)	00-09	Front
GMC	Yukon XL 2500 (2WD, 4WD)	00-09	Front
1004 - replacement 721	5	<u> </u>	
Dodge/Ram	Ram 2500 (4WD only)	03-13	Front
Dodge/Ram	Ram 3500 (4WD only)	03-12	Front
1005 - replacement 721	7		
Chrysler	Town and Country	96-07	Rear
Dodge	Caravan, Grand Caravan	96-07	Rear
2025 - replacement 678	1	·	
Chevrolet/GMC	C & K-1500 (2WD, 4WD)	88-98	Rear
Chevrolet/GMC	C & K-2500 (2WD, 4WD) (with rear drum brakes)	99-00	Rear
Chevrolet/GMC	C & K-2500 (2WD, 4WD)	88-98	Rear
Chevrolet/GMC	C & K-3500 (2WD, 4WD)	88-00	Rear
2061 - replacement 6764	4	•	
Ford	E250	07-08	Rear
Ford	E33 (with front coil springs)	92-96	Rear
Ford	E350 (with dual rear wheels)	92-13	Rear
2071 - replacement 678	1		
Chevrolet/GMC	C & R 10, 1500 (2WD only)	73-87	Rear
Chevrolet/GMC	C & R-20 (2WD only)	73-87	Rear
Chevrolet/GMC	C & R-30, C & R-3500 (2WD only)	73-87	Rear
Dodge	D & W 100, 150, Ram 1500 (2WD, 4WD)	69-01	Rear
Dodge	D & W 200, 250, Ram 2500 (2WD, 4WD)	69-02	Rear
Dodge	D & W 300, 350, Ram 3500 (2WD, 4WD)	69-02	Rear
Ford	F100, 150 (2WD, 4WD)	69-96	Rear
Ford	F250 under 8500 GVWR (2WD, 4WD)	69-96	Rear
Ford	F250 over 8500 GVWR (2WD, 4WD)	63-10	Rear
Ford	F350	63-10	Rear
Freightliner	"M" and "X" chassis (not XC21) (below 22,000 GVWR)	94-98	Rear
2170 - replacement 678	1		
Ford	F53 (16,000 to 22,000 GVWR) (not Thor m/h)	99-13	Rear
Ford	F59	11-12	Rear
2173 - replacement 6762	2		
Chevrolet/GMC	G3500, G4500 (with dual rear wheels)	98-12	Rear
2176 - replacement 678	1		
Ford	F350 (2WD, 4WD)	99-08	Rear
2190 - replacement 678	1		
Chevrolet/GMC	C1500 HD Silverado, Sierra (2WD, 4WD)	05-06	Rear
Chevrolet/GMC	C1500 HD Silverado, Sierra (2WD, 4WD)	01-03	Rear
Chevrolet/GMC	C2500, Silverado, Sierra (2WD, 4WD) (not HD)	99-05	Rear

# Reverse Lookup



			Front/Rear
Make	Model	Year	Kit
2245 - replacement 6781			
Toyota	Tundra (4WD only)	00-06	Rear
Toyota	Tundra TRD (2WD only)	00-06	Rear
2249 - replacement 6781			
Chevrolet/GMC	C2500 HD, C3500 HD (2WD, 4WD)	01-11	Rear
2250 - replacement 6781			
Chevrolet/GMC	C2500 HD, Silverado, Sierra (2WD 4WD)	01-10	Rear
Chevrolet/GMC	C3500 HD, Silverado, Sierra (2WD, 4WD)	01-10	Rear
2251 - replacement 6781			
Ford	Excursion (4WD only)	00-06	Rear
2286 - replacement 6781			
Dodge	Ram 1500 (2WD, 4WD)	02-08	Rear
2299 - replacement 6401			
Dodge	Ram 1500 Mega Cab (2WD, 4WD)	06-08	Rear
Dodge/Ram	Ram 2500 (2WD, 4WD)	03-13	Rear
Dodge/Ram	Ram 3500 (2WD, 4WD)	03-12	Rear
2320 - replacement 9000	· ·		
Chevrolet/GMC	C & K1500, Silverado Classic, Sierra Classic (2WD, 4WD)	07	Rear
Chevrolet/GMC	C & K1500, Silverado, Sierra (2WD, 4WD) (not HD)	99-06	Rear
Ford	F150 Heritage (2WD, 4WD)	04	Rear
Ford	F150 (2WD, 4WD)	97-03	Rear
Ford	F250 under 8500 GVWR (2WD ,4WD)	97-03	Rear
2350 - replacement 3697			
Ford	F150 (2WD, 4WD) (not FX2)	04-08	Rear
Lincoln	Mark LT (2WD, 4WD)	05-08	Rear
2355 - replacement 6781			
Nissan	Titan (2WD, 4WD)	04-12	Rear
2400 - replacement 6401			
Ford	F250 (4WD only)	05-07	Rear
Ford	F350 (4WD only)	05-07	Rear
2404 - replacement 7325			
Dodge	Ram 4500, 5500 (2WD, 4WD) (requires 2" clearance above frame)	07-13	Rear
Ford	F550 (2WD, 4WD) (requires 2" clearance above frame)	99-13	Rear
2407 - replacement 6766			
Toyota	Tacoma (4WD only)	05-13	Rear
Toyota	Tacoma TRD Prerunner (2WD only)	05-13	Rear
2430- replacement 6397			
Chevrolet/GMC	C & K-1500 Silverado, Sierra (2WD, 4WD)	07-13	Rear
2445 - replacement 6410			
Toyota	Tundra (2WD, 4WD)	07-13	Rear
2525 - replacement 6781			
Ford	F150 (2WD, 4WD)	09-13	Rear
Ford	Mark LT (2WD, 4WD)	09	Rear
. 5.4	(2110, 1110)		1.001

Make	Model	Year	Front/Rear Kit
2528 - replacement 6401			KIL
Chevrolet/GMC	Silverado, Serra 2500HD (2WD, 4WD)	11-13	Rear
Chevrolet/GMC	Silverado, Serra 3500HD (2WD, 4WD)	11-13	Rear
2535 - replacement 6401	(21.2)		1 1100.
Ford	F250 (2WD, 4WD) (Diesel only)	11-13	Rear
Ford	F350 (2WD, 4WD) (Diesel only)	11-13	Rear
Ford	F450 (2WD, 4WD)	11-13	Rear
2550 - replacement 6401 C	,		
Ford	F250 (2WD, 4WD) (gasoline)	11-13	Rear
Ford	F250 (2WD, 4WD)	08-10	Rear
Ford	F250 over 8500 GVWR (2WD, 4WD)	99-04	Rear
Ford	F350 (2WD, 4WD) (gasoline)	11-13	Rear
Ford	F350 (2WD, 4WD)	08-10	Rear
Ford	F350 (2WD, 4WD)	99-04	Rear
4100 - replacement 6100	1.000 (2.1.2)		1 1100
Chevrolet	Blazer (2WD only) (full size)	73-91	Front
Chevrolet/GMC	C & R 10, 1500 (2WD only)	73-87	Front
Chevrolet/GMC	C & R-20 (2WD only)	73-87	Front
Chevrolet/GMC	C-30 (2WD only)	67-87	Front
Chevrolet/GMC	G-10, G-20, G-30, G-1500, G-2500, G-3500	70-95	Front
Chevrolet/GMC	GP-30 HD (cutaway) (14,500 GVWR)	93-96	Front
Chevrolet/GMC	P-30	93-99	Front
Chevrolet/GMC	Suburban 1500, 2500 (2WD only)	73-91	Front
GMC	Jimmy (2WD only) (full size)	73-91	Front
4101 - replacement 6102	ommity (2005 omly) (rail 625)	7001	11011
Ford	E150	75-13	Front
Ford	E250	75-13	Front
Ford	E350	75-13	Front
Ford	E450	96-13	Front
Ford	F250 under 8500 GVWR (2WD only)	69-96	Front
Ford	F250 over 8500 GVWR (2WD only)	84-13	Front
Ford	F350 (2WD only)	06-13	Front
Ford	F350 (2WD only)	70-04	Front
Ford	F450 (2WD only)	08-13	Front
Ford	E33 (with front coil springs)	86-91	Front
Ford	E33 (with front coil springs)	92-96	Front
4108 - replacement 6003		1 02 00	11011
Cadillac	Escalade, ESV, EXT (2WD, 4WD)	02-13	Rear
Chevrolet	Avalanche 1500 (2WD, 4WD)	02-12	Rear
Chevrolet	Suburban 1500 (2WD, 4WD)	00-13	Rear
Chevrolet	Tahoe (2WD, 4WD)	00-13	Rear
Chevrolet	Trailblazer (2WD, 4WD)	02-09	Rear
Ford	Country Squire	83-97	Rear
Ford	Crown Victoria	83-97	Rear
GMC	Envoy (2WD, 4WD) (with rear coil springs)	02-09	Rear
GMC	Yukon 1500 (2WD, 4WD)	00-13	Rear
Hummer	H2, H2 SUT (with rear coil springs)	03-09	Rear
- Idillilici	Tiz, iiz oo i (wiiii icai coii spiiligs)	00-09	i (Cai

# Reverse Lookup



Make	Model	Year	Front/Rear Kit
Lincoln	Towncar	80-89	Rear
Mercury	Colony Park	83-97	Rear
Mercury	Grand Marquis	83-97	Rear
4135 - replacement 602	24		
Toyota	4Runner	98-13	Rear
Toyota	FJ Cruiser	07-13	Rear
4150 - replacement 602	3		
Nissan	Armada (2WD, 4WD)	06-13	Rear
Nissan	Pathfinder Armada (2WD, 4WD)	04-05	Rear
4155 - replacement 602	20		
Buick	Terraza	05-07	Rear
Chevrolet	Uplander	05-09	Rear
Saturn	Relay	05-07	Rear
Toyota	Sienna	04-13	Rear
4157 - replacement 600	5	·	
Jeep	Commander (2WD, 4WD)	06-10	Rear
Jeep	Grand Cherokee (2WD, 4WD)	05-10	Rear
Jeep	Wrangler (2WD, 4WD)	97-06	Rear
4160 - replacement 602	25		
Ford	F250 (4WD)	05-13	Front
Ford	F350 (2WD)	05-08	Front
Ford	F350 (4WD)	05-13	Front
Ford	F450 (2WD, 4WD)	05-13	Front
Ford	F550 (2WD, 4WD) (requires 2" clearance above frame)	05-13	Front
4174 - replacement 602	28		
Toyota	RAV4	07-13	Rear
4190 - replacement 125	88 & 6130		
Dodge/Ram	Ram 1500 (2WD, 4WD)	09-13	Rear
8605 - replacement 125	59	•	
Chevrolet/GMC	1500 Silverado, Sierra (2WD, 4WD) (not HD)	99-13	Rear
8606 - replacement 125	59		
Ford	F150 (2WD, 4WD)	04-13	Rear
8611 - replacement 126	0		
Dodge/Ram	Ram 2500 (2WD 4WD)	03-13	Rear
Dodge/Ram	Ram 3500 (2WD, 4WD)	03-13	Rear
Dodge/Ram	Ram 3500 (2WD, 4WD) (cab & chassis)	07-13	Rear
8615 - replacement 126	50		
Ford	F250 (2WD, 4WD)	05-13	Rear
Ford	F350 (2WD, 4WD)	05-13	Rear
8620 - replacement 125			
Dodge/Ram	Ram 1500 (2WD 4WD)	09-13	Rear
	<u> </u>		



# **Lifted & Lowered**

Lift spacers can be used with most Ride-Rite™ air helper spring kits - NOT Coil-Rite™ or Sport-Rite™ kits. In order to ensure proper spacer usage, determine the distance between the upper and lower brackets of your air helper spring kit, and whether the kit mounts on the leaf spring or the axle. The spacer needs to be the same length as the amount of lift applied to the axle on which the air helper spring is being installed.

- Axle Mount Lower bracket attaches to the axle
- Leaf Mount Lower bracket attaches to the leaf stack

Lift Spacers					
	Distance Between Brackets	Block Size	Axle Mount No.	Leaf Mount No.	
	6.5"-7.5"	1.25"	2536	2536	
Transport Property American	7.5"- 8.5"	2"	2366	2366	
	8.5" - 9.5"	3"	2368	2367	
	9.5" - 10.5"	4"	2371	2370	
	10.5" - 11.5"	5"	2373	2370	
	11.5" - 12.5"	6"	2375	2374	

Axle Extension Brackets for Lifted Vehicles				
5 7 50		Lift	Kit Number	Make/Model Number
	SOME KITS / BRACKETS	2"	2506	
	MAY REQUIRE DRILLING.	3"	2507	Tundra 07-13
	USE THE EXTENSION	4"	2508	2445
	BRACKET AS A TEMPLATE TO MARK & DRILL THE HOLES.	5"	2509	
	TO MARK & DRILL THE HOLES.	6"	2510	

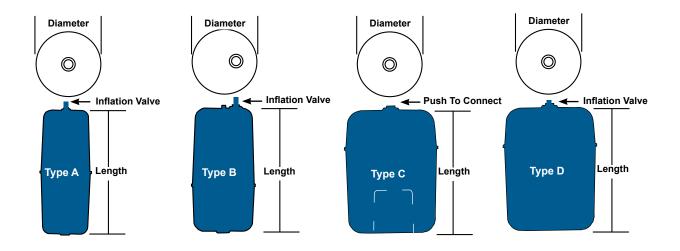
The lifted and lowered vehicle applications come complete with the necessary brackets, air springs, fittings and inflation valves for manual inflation.

Lifted Applications • lifted leaf springs						
Ŕ	Make/Model	Lift	Year	Rear Kit	Air Spring	
	Chevrolet C&R - 10,20,30,3500 (2WD only)		73-87			
	Dodge Ram 1500 (2WD, 4WD)		77-01			
	Dodge Ram 2500, 3500 (2WD, 4WD)	3"- 4"	77-02	2264*	0704	
	Ford Bronco Full Size (4WD only)	3-4	90-96	2204"	6781	
	Ford F100, F150, F250, F350 Pickups (2WD, 4WD)		63-96			
	Ford F250, F350 Over 8500 GVWR (2WD, 4WD)		97-10			

	Lowered Applications					
	Make/Model	Lowered	Year	Rear Kit	Air Spring	
Chevrolet C1500 (w/c notch & axle flip) (4x2 only)			88-98	2252*	6762	
3.	Chevrolet/GMC Blazer/Jimmy		82-02	2516 +++		
	Chevrolet S10	2"- 4"	82-04			
	Toyota Tacoma		95-04			
	Dodge Ram 1500		69-01		9001	
	Ford F100, F150		70-03			
	Chevrolet C1500		88-98	2517		
	Chevrolet C1500		99-06			

Minimum Tire to Frame Clearance Requirements: \* = 7.50", +++ = 6.50" • DO NOT EXCEED THE VEHICLE'S RECOMMENDED GROSS VEHICLE WEIGHT RATING (GVWR)





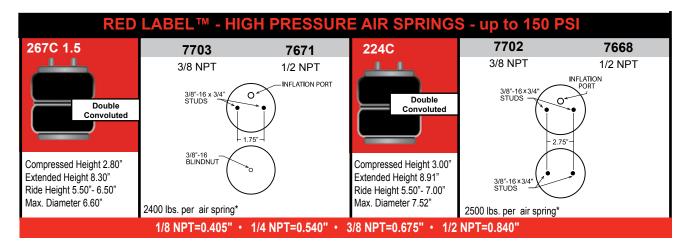
Coil-Rite Spring	Diameter	Length	Туре
6003	4.75"	10.00"	СС
6004	4.75"	6.50"	
6005	5.50"	5.00"	С
6006	5.50"	7.00"	С
6007	5.50"	8.00"	C C
6008	5.50"	9.00"	С
6009	5.50"	10.00"	С
6010	5.50"	11.00"	С
6012	4.00"	4.00"	С
6013	4.00"	5.00"	C C
6014	4.00"	8.00"	С
6015	4.00"	9.00"	С
6016	4.00"	10.00"	С
6017	4.75"	4.00"	С
6018	4.00"	7.00"	000
6019	4.00"	12.00"	С
6020	4.75"	6.50"	С
6021	4.75"	9.00"	С
6022	4.75"	13.00"	C C
6023	4.75"	12.00"	С
6024	4.75"	7.50"	
6025	4.00"	11.00"	С
6026	3.56"	8.75"	С
6027	3.56"	7.00"	С
6028	4.00"	6.00"	С

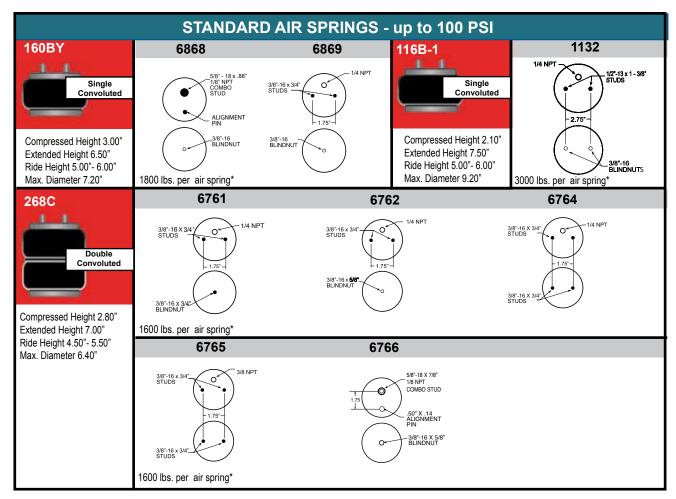
Coil-Rite Spring	Diameter	Length	Туре
6100	3.56"	10.50"	Α
6102	4.00"	11.00"	В
6103	4.75"	10.00"	D
6104	4.75"	6.50"	D
6105	5.50"	5.00"	D
6106	5.50"	7.00"	D
6107	5.50"	8.00"	D
6108	5.50"	9.00"	D
6109	5.50"	10.00"	D
6110	5.50"	11.00"	D
6111	4.00"	8.00"	Α
6112	4.00"	4.00"	D
6113	4.00"	5.00"	D
6114	4.00"	8.00"	D
6115	4.00"	9.00"	D
6116	4.00"	10.00"	D
6117	4.75"	4.00"	D
6118	4.00"	7.00"	D
6119	4.00"	12.00"	D
6120	4.75"	6.50"	D
6121	4.75"	9.00"	D
6122	4.75"	13.00"	D
6123	4.75"	12.00"	D
6124	4.75"	7.50"	D
6125	4.00"	11.00"	D
6128	4.00"	6.00"	D
6130	4.38"	11.00"	D



## **Air Springs**

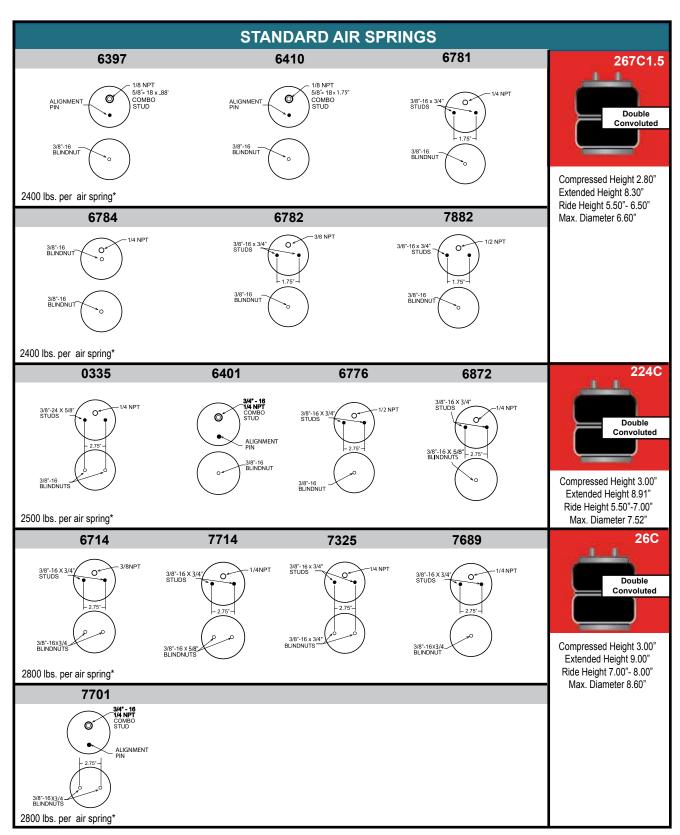
Firestone continues to raise the bar on high pressure and high quality air springs with our RED LABEL™ edition. The air spring operates up to 150 PSI and has a test pressure of 400 PSI. The Red Label parts are not intended to supplement the standard air springs in the Ride-Rite kits. The Red Label parts are intended for use on custom applications only.





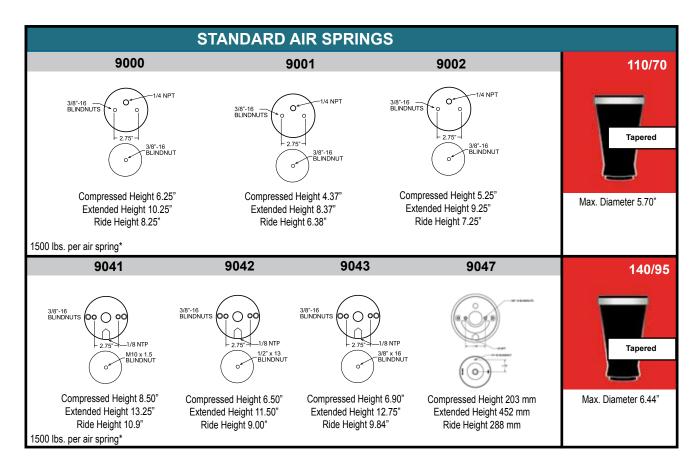
<sup>\*</sup>Load is nominal @ 100 PSI. Load will vary with height & pressure. Values shown are at ride height.

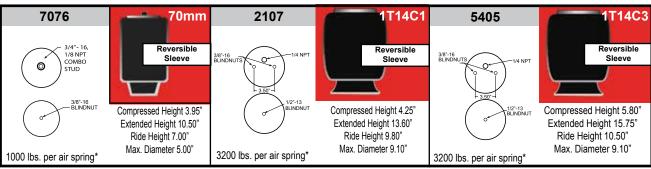


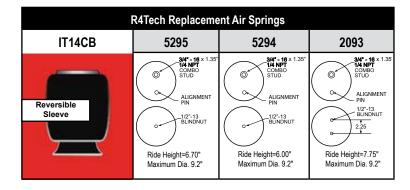


\*Load is nominal @ 100 PSI. Load will vary with height & pressure. Values shown are at ride height.





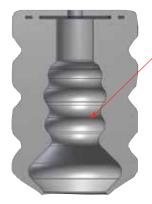








Work-Rite	Color	Diameter	Length
1258	White	3.52"	5.17"
1259	Gray	3.52"	5.17"
1260	Black	3.52"	5.17"
1261	Black - HD	3.52"	5.17"
1263	Black	2.49"	2.66"
1264	White	3.52"	3.69"
1265	Gray	3.52"	3.69"
1266	Black	3.52"	3.69"



The hollow inside shape and external rib spacing allow for a smoother transition when the load increases and the suspension starts to compress.



Each Work-Rite kit includes spacers to allow adjustment of the suspension contact point. **0013** 

Load Assist Spring Features	R4Tech™ Premium Solution	Ride-Rite™ Superior Solution	Work-Rite™ Entry Level Solution
Increases vehicle stability & reduces sway	✓	<b>✓</b>	V
Absorbs road shock	✓	<b>✓</b>	V
Reduces suspension fatigue	✓	<b>✓</b>	V
Keeps vehicle level	✓	<b>✓</b>	
Air adjustable to level off-center loads	✓	<b>✓</b>	
Improves loaded ride	✓	<b>✓</b>	
Optional air compressor & load adaptive shocks	✓	<b>✓</b>	
Airide suspension for pickup trucks	<b>✓</b>		
No-drill installation	<b>✓</b>		
Greatly improves ride quality, especially unloaded	<b>✓</b>		
Kneeling feature lowers rear of vehicle 5+"	<b>✓</b>		
Includes compressor kit & load adaptive shocks	✓		



# **Service Parts**

Dealer Fitting Pack 1		Dealer Fitting Pack 2	
TALA	2359		2360
inflation valves 1/4 NPT elbow fittings		Includes 4 each: 1/4" union tees, inflation valves, 1/4 NPT elbow fittings and 2 each: 1/4" unions, 1/4 straight fittings	4 NPT



# Ride-Rite™/Sport-Rite™ Air Line Service Kit Coil-Rite™ Air Line Service Kit 4131 (or 2131 for 8 per box) Includes 18' of red 1/4" air line, two 1/4 NPT elbow fitting, one union tee, and two inflation valves Includes 18' of safe and fasteners

	Air Line Tubing						
Size	Length (ft)	Color	Part No.	Size	Length (ft.)	Color	Part No.
1/4"	18	Red	9414	1/4"	30	Black	9153
1/4"	22	Red	9415	3/8"	30	Black	9211
1/4"	30	Red	9008	3/8"	250	Black	9156
1/4"	100	Red	9145	3/8"	1000	Black	9143
1/4"	1000	Red	2135	1/2"	50	Black	9253
1/4"	18	Black	9151				

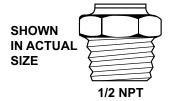


	Union Tee (Packages of 25) 1/4" Tubing <b>3025</b> 3/8" Tubing <b>3105</b>		Male Branch Swivel Tee (Packages of 25)  1/4" Tubing 3/8" Tubing 1/8 NPT 3047 1/4 NPT 3279 1/4 NPT 3273
	Male Connector (Packages of 25)  1/4" Tubing 3/8" Tubing 1/2" Tubing 1/8 NPT 3055 1/8 NPT 3277 1/2 NPT 3157 1/4 NPT 3046 1/4 NPT 3104 3/8 NPT 3154		Male Elbow (Packages of 25)  1/4" Tubing 3/8" Tubing 1/2" Tubing 1/8 NPT 3128 1/4 NPT 3103 1/4 NPT 3289 1/4 NPT 3031 3/8 NPT 3153 3/8 NPT 3290
	Compressor Tee-3066 (Packaged Individually) 1/4" Tubing 1/8 NPT		Inflation Valve - 3032 (Packages of 25) 1/4" Tubing
	Pressure Switch (Packaged Individually)  1/8 NPT Male 90-120 PSI 9016 100-150 PSI 9193		Straight Female (Packages of 10) 1/4" Tubing 1/8 NPT 3082 1/4 NPT 3083
	Sealed Pressure Switch (Packaged Individually) 1/8 NPT Male 90-120 PSI 9401 • 110-145 PSI 9402		Union (Packages of 10)  1/4" Tubing 3079 1/4"- 3/8" Tubing 3114 Unequal Union
	Compressor Check Valve (Packages of 25) 1/8 NPT 9399	100	Tubing Cutter - 9009 (Packaged Individually)
	Extension Hose: Part No. 9006 The 25 ft. Extension Inflation Hose is included in the following popular Air Command Kits:  2047 Air Command		
2540 Remote Air Command 2541 Heavy Duty Remote Air Command 2266 Xtra Air Command-Single 2168 Xtra Air Command-Dual 2546 Xtra Remote Air Command 2547 Xtreme Remote Air Command		The Fuse Tap Kit p connect the w	(Packaged Individually) provides an easy, low-impact method to ire harness to the fuse box without splicing or soldering.

# **Helpful Tools**

The scale shown below may be used to assist in identifying the correct NPT (National Standard Taper Pipe Thread) fitting. Thread sealant is applied to the tapered threads. If the fitting is removed, use Teflon tape during reinstallation to prevent air leaks.

NPT Size	Nominal Outside Diameter
1/2	0.840"
3/8	0.675"
1/4	0.540"
1/8	0.405"



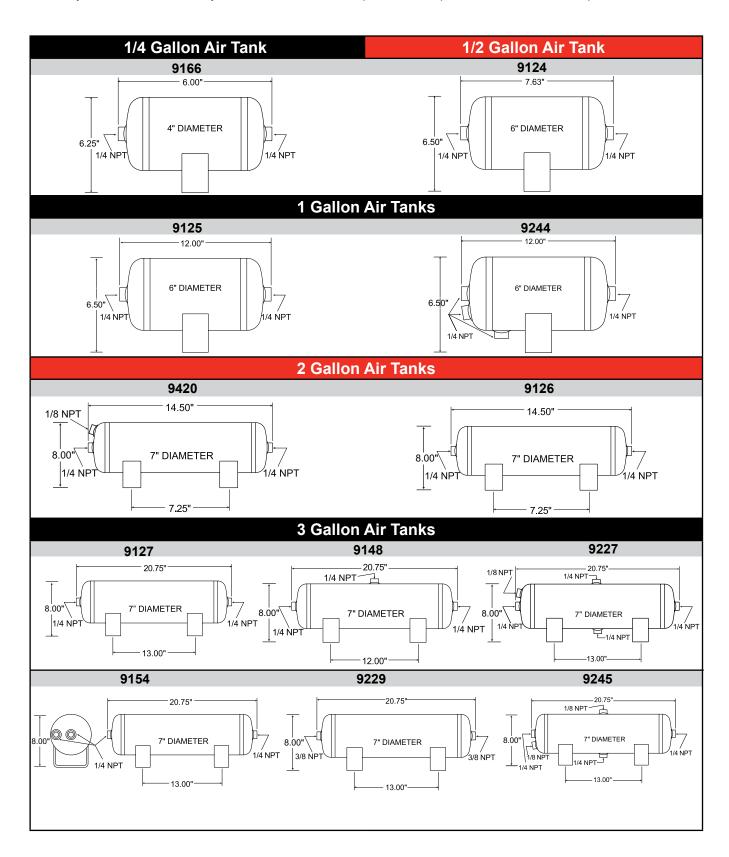




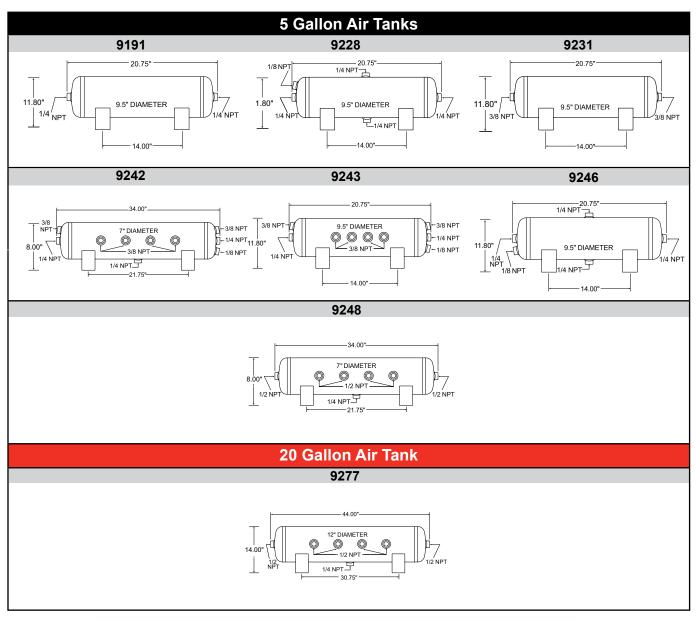




Firestone offers a wide selection of air tanks ranging from 1/4 gallon to 20 gallons. These air tanks are coated internally and externally to resist corrosion. They are tested to SAE J10 compliance and capable of 150 PSI maximum pressure.



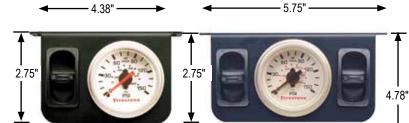






# **Control Panels**

# **Control Panels - Metal**



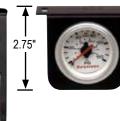
Pneuma	Replacement Gauge			
White	White <b>2225</b>			
Black	Black <b>2149</b>			
Electr	ic	Replacement Gauge		
Electr White	ic 2229			

Replacement Switches					
Pneumatic	9074 With Air Tank				
Electric	9039	No Air Tank			

Pneuma	Pneumatic			
White	2241	9201		
Black	2145	9073		
Electri	ic	Replacement Gauge		
Electri White	2260			



**-** 5.75" **-**



Pneumatic Black 2333

Monitoring Gauge White 2196



- Single control panels inflate and deflate one pair of air springs.
- Dual control panels inflate and deflate two individual air springs or two pairs
- Pneumatic control panels are used in systems that utilize tanks.
- Electric control panels do NOT require a tank.

# **Control Panels - Plastic**





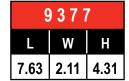
Pneuma	atic	Replacement Gauge	
White	2570	9181	
Black	2571	9084	
Electr	ic	Replacement Gauge	
<b>Electr</b> White	ic 2572		

Pneuma	atic	Replacement Gauge
White	2574	9201
Black	2575	9073
Electr	ic	Replacement Gauge
Electr White	2576	



Firestone's air compressors are included in most Air Command™ systems but may also be purchased separately. All Firestone compressors are direct drive compressors (no oil or belts), so the compressors can be mounted in any position. Compressors should be mounted in a clean, dry air location.







9284							
L	L W H						
6.30	3.27	5.20					



9 2 8 5						
L	L W H					
8.25	3.94	6.34				



9 2 87						
L	L W H					
11.24	3.94	6.85				







2569						
L	L W H					
8.4	2.99	6.42				



9164						
L	L W H					
12.54	5.65	8.86				



#### DO NOT SUBMERGE.

The compressors are designed to withstand the normal driving conditions of debris and moisture. Care should be taken that the compressors are not submerged into water.

Air Compressor Description	Part No.	Max. Air Pressure	Duty Cycle	Max. AMP Draw	0 - 30 PSI*	0-60 PSI*	Wty** (yr)	Repl. Filter
Light Duty (Not for use with air tanks)	9377	120 PSI (8.3 BAR)	9%	10 AMPS	17 sec.	42 sec.	1	9129⁺
Standard Duty (Use with up to 1 gallon tank)	9284	130 PSI (9.0 BAR)	15%	20 AMPS	13 sec.	30 sec.	1	9350
Heavy Duty (Use with up to 3 gallon tank)	9285	150 PSI (10.4 BAR)	30%	18 AMPS	10 sec.	24 sec.	2	9418
High Performance (Use with 6 gallon tank)	2559	175 PSI (12.0 BAR)	50%	27 AMPS	9 sec.	18 sec.	2	9428
Super Performance (Use with 6 gallon tank)	2569	300 PSI (20.7 BAR)	50%	35 AMPS	8 sec.	16 sec.	2	9428
Xtreme (Up to 6 gallon tank)	9287	100 PSI (6.9 BAR)	100%	23 AMPS	7 sec.	18 sec.	2	-
Xtreme -alt (Up to 6 gallon tank)	9164	100 PSI (6.9 BAR)	100%	28 AMPS	_	_	2	-

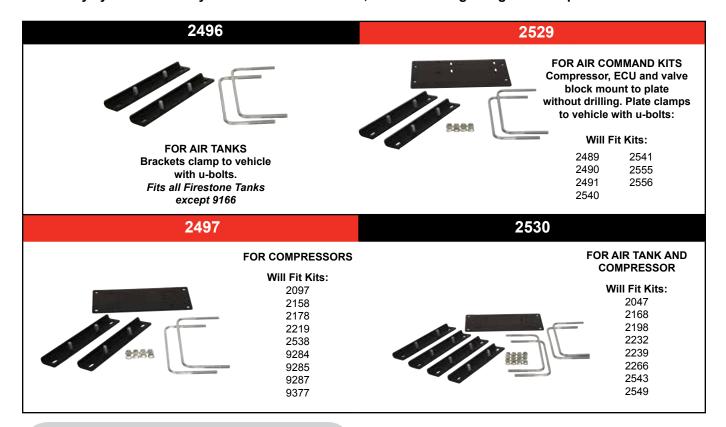
<sup>\*</sup>Indicates flow rate - how long it takes to fill 1/2 gallon air tank.

<sup>\*\*</sup> See product-specific warranty guidelines for more information regarding warrantable manufacturing defects.

<sup>\*</sup>Packs of 10 filters.

# **Mounting Kits**

Firestone's Air Accessory Mounting Kits allow the compressor only, tank only or entire air accessory system to be pre-assembled table top, before the vehicle is on the lift. The plate with the assembled accessory system can easily be attached to the frame, without drilling using bail clamps.





 For 2546 Xtra Remote Air Command, use the 2529 and 2496.
 For 2547 Xtreme Remote Air Command, use the 2529 and 2530.



2518 Kit Installed on Podge 1500 which includes the 2496 and 2529 Air Accessory Mounting Kits.







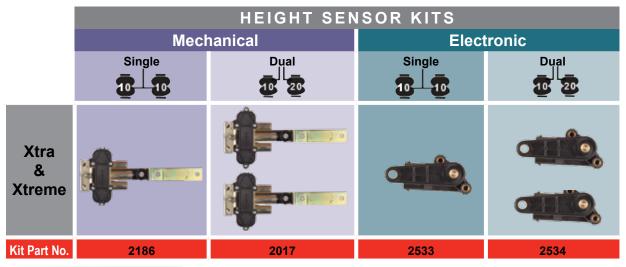
# **Air Accessory Systems**



**Level Command System™** uses a height control valve mounted between the chassis and suspension. It is designed to keep the air helper springs at a controlled height. **Height Sensor Kit** 

The Remote Fill Stations offer an on-board air source for inflating air springs, tires and other pneumatic components. This includes a compressor, an air tank and a 25 ft. extension hose.

	AIR SUPPLY KITS						
	Kit Part No.	Compressor	Air Tank	Hose			
Xtra	2047	9285	9124	9006			
Xtra 3 Gal	2239	9285	9127	2311			
Xtreme	2548	9287	9420	2311			











## **Android App** 2556

The Firestone Ride-Rite Air Command™ Kit for Android™ allows users to remotely adjust the amount of air in the Firestone air helper springs at the push of a button, by conveniently turning a smart phone into a controller. The kit includes a Light Duty Compressor, Electronic Control Unit (ECU), and instructions for downloading the Firestone Ride-Rite Air Command™ Android App from Google Play. (Kit contents shown on interior cover)

•Phone not included

#### **Key Fob** 2555

The Compact Remote Air Command System consists of a key fob controller, Electronic Control Unit (ECU) and a Light Duty air compressor. The key fob controller turns the Light Duty compressor on (up to 100 psi with a 9% duty cycle) to inflate the air helper springs and opens the exhaust valve to release air. This kit is easy to install, convenient and puts the power of air at your fingertips.



## **Air Accessory Systems**

## Air Command™ Air Control Systems

Firestone has expanded the offering of Air-Rite Air Control Systems, which provides an instant air source for air suspension products. Adjust the ride for various load and road conditions with a flip of a switch or even a click on a remote. Individual air accessory components are also available, including compressors, air tanks and mounting solutions, providing a wide variety of air control assist solutions.

Choosing among the Air Command products has now become easier. To select an Air Command Kit from the table below, consider the level of air source and the style of gauge that best fits the application.

**Equal Pressure** 





# **Air Accessory Systems**





































## DO NOT SUBMERGE.

- A naming example from the above chart: The 2490 is the Light Duty Electronic Air Command kit and it includes the electronic gauge, Light Duty compressor 9377 and no air tank.
- The Classic Single, Electronic Dual and the Remote (used in 2540, 2541, 2546, and 2547) are shown in the above chart.





# Don't forget about our wireless air accessory options!

- Key Fob 2555
- Air Command™ for Android™ 2556

See page 58 for more information.



## **Sales Materials**

With one of the strongest sales networks in the industry, Firestone stands behind every one of our dealers, helping you sell with solid marketing practices. Firestone has made a commitment to its dealers to provide national assistance through the use of an aggressive marketing campaign and a comprehensive web site.



# To Order Literature:

- 1. Order through your distributor
- 2. Call 1-800-888-0650, ext. 58643.

#### Ride-Rite Decal 9372

Use the popular 3"x6" Ride-Rite decal on windows, tool boxes or as counter giveaways.

100 per pack



#### **Product Packaging 9985**

Show your customers Firestone's full color retail packaging and spark interest with our product lines. Includes two Ride-Rite display boxes, one Coil-Rite and one Air Accessory boxes.



# Work-Rite Counter Display 9977

Counter displays are available to create customer interest. There is a Firestone air helper spring included with the display so your customers can see exactly what the product looks like.

Includes 1 pack 8191.



#### Counter Mat 9988

Promote sales with our full color 16"x20" counter mat. A great marketing piece to attract attention.



#### Ride-Rite Counter Board

#### 9978

The Ride-Rite Counter Board can hold a 25-pack of Consumer Brochures. 8191 Not included

#### Ride-Rite Gloves (Packaged Individually)

Small/Med. **9345** Large **9346** 





#### Consumer **Brochure**

Available in English or Spanish

8191.eng English 8191.spn Spanish

Learn in detail what Firestone air helper springs can do for your ride in our consumer brochure. 25 per pack



Ride-Rite Channel Strips 9980 Draw attention to your self display with our Firestone/Ride-Rite

Channel Strip.









## Ride-Rite Part Display 9999

18" w x 18.5" h (19.5 lbs) display with plastic pocket and 25 brochures



#### Ride-Rite 2-Sided Window Cling 9979 8" x 11"







#### Ride-Rite Decal 9982

This durable decal can also be used on walls and counter tops.



#### Ride-Rite Banner 9981

Let your customers know you stock Ride-Rite Air Helper Springs with this 2' x 5' indoor/outdoor banner.

## Ride-Rite Dealer Pack 9976

Includes the above banner, window cling, decal and channel strips.

#### **LAMA**

#### 9975

Educate customers and draw attention to Ride-Rite air springs with this lightweight, self standing display that stands 20" wide x 60" tall pop-up display. The lama has an easy pop-up assembly and is shipped in a compact 2" x 16" x 20" box. Optional addons include a plastic sleeve and consumer brochures (8191).





## **Technical Tips**

#### **Air Spring Alignment**

Air spring alignment is important to the operation of your air helper spring kit. Upon installation, visually align the air spring. Most kits allow for adjustment of the upper and lower brackets to assist in making the air springs vertical. In most instances, position the upper and lower brackets so that they are parallel. Remember to maintain proper design height. Refer to the installation manual for kit-specific procedures.

#### **Push-to-Connect Fittings**

Firestone's push-to-connect air fittings are extremely easy to use. Once the length of the air line has been selected to span the distance from the air springs to the inflation valves, simply use a sharp knife or tubing cutter (9009) to cut the air line as square as possible (Do NOT use side cutters or other devices that may smash the end of the air line). Then push the air line into the fitting as far as possible.

#### **Air Spring Pressure**

Never run the air spring under the minimum recommended pressure. Never exceed the maximum recommended pressure.

#### **Heat Sources**

Make sure there is at least 6" of clearance between the air spring and the nearest heat source. Kits for vehicles with less than this clearance have a heat shield included. Our kits are designed to work around factory exhaust systems. Aftermarket systems with larger tubes may cause interference or put heat too close to the air spring, which will damage the rubber.

#### **Air Spring Clearance**

After installing your air helper spring kit, make sure you have at least 1/2" of clearance around the entire air spring when inflated. A good rule of thumb is to use the thickness of your hand and feel around the entire air spring. If your hand comes in contact with anything on the vehicle, you may have an interference issue. If the object can be moved, relocate it. If the object cannot be moved, contact Firestone for further assistance. No part of the air spring kit (bellows, brackets, hardware) should rub on any lines (fuel, brake, electric) or contact anything but the mounting surfaces designed to support the brackets.

#### **Air Accessory Systems**

Firestone offers a wide range of air accessory systems for all your air helper spring requirements. Some quick tips that apply to all Firestone air accessories:

- 1.) All compressors are direct drive units (NO oil or belts). This means the compressor can be mounted in any position without detriment to the compressor.
- 2.) In systems using tanks, when connecting the compressor to a positive wire on the vehicle, make sure the wire is ignition activated. This will eliminate the possibility of the compressor running while the vehicle is turned off, draining your battery.
- 3.) The compressor can be mounted under the hood or on the frame rail behind a cross member. In order to allow enough air flow to the compressor, place the unit in a well protected area free from debris and large amounts of water.

#### Frequently Asked Questions & Answers

#### Q: Where can I buy your product?

A: Most good truck and RV accessory shops carry our product. You can also find local retailers on our website at www.ride-rite.com

# Q: How do I remove my air line from the push to connect fitting without damaging the fitting?

**A:** Push the air line toward the body of the fitting, this will also force the collett or collar, of the air fitting toward the fitting. Hold the collett against the fitting, you can use a 5/16" open end wrench to do this and then pull the air line out after the collett releases the air line.

#### Q: Will this raise or lower the ride height of my truck?

A: No, the Ride-Rite kits are designed to work in the original suspension height and configuration. Changes to height can hurt performance or allow the parts to be stretched or compressed beyond their capability, resulting in a premature failure.

#### Q: Does this allow my truck to carry more weight?

A: Absolutely not. Only the vehicle manufacturer can set the GVWR. Even with the air springs, you have the same brakes, axles, bearings and frame stiffness which in part determine the vehicles load capability. The Ride-Rite air helper springs simply allow you to carry the maximum capacity of your truck more comfortably and without suspension sag and the poor handling that comes with it.

#### Q: How long will the kit last?

A: The life expectancy depends on a variety of factors, including heat, environmental conditions and how hard you are using your truck. Due to our superior construction and rubber compounds, which are the same as we use on our Airide™ commercial vehicle air springs, it is not unusual to see the Firestone air springs last for 4 or 5 years. When they weathercheck (or dry-rot), like a tire, they need replaced.

#### Q: Will this make my rough ride go away?

A: The Ride-Rite kits help the loaded ride mainly. If your truck rides like a log-wagon empty, it will still be fairly rough with the Ride-Rite air springs. To get the most improvement in your ride, especially unloaded, look to our R4Tech™ hybrid air suspension for ¾ and 1-ton trucks. This air suspension conversion makes the trucks ride great!

#### Q: Will it work for a lifted or lowered truck?

**A:** We have lifted kits available for some applications. Please see page 53 for our lifted and lowered applications.

#### Q: My system loses over 5 pounds of air a week. How do I find the leak?

A: Mix a solution of soap and water (about 1/5 liquid soap to 4/5 water) and spray it on the air line fittings, air spring and compressor body and head (if you have an air compressor). If the fittings are leaking at the threads, tighten them or apply thread sealant. If the fitting is leaking at the air line, remove the air line, re-cut it squarely and re-insert. If the air spring is leaking, send a picture to rrtech@fsip.com to see if it is covered under warranty.

#### Q: Where can I buy air line or fittings?

A: Commercial vehicle shops carry DOT rated tubing or you can order them from your local retailer. Part numbers are on page 54 or at www. ride-rite.com

#### Q: Can I add a "T" fitting to inflate both air springs equally?

A: Yes, but adding a "T" fitting will not allow you to level side-to-side and will allow air to go from one side to the other, which sacrifices some of the stability that the Ride-Rite kit adds. Firestone does not include "T" fittings in the kits for this reason.

#### Q: Do I have to add an air compressor?

A: No, the kit comes with 2 inflation valves, one for each side of the vehicle. The inflation valves are the same as are used on a tire. When you check your tires monthly, check your air spring pressure as well. You can add air using any means you would use to inflate your tires. Your local Firestone Tire and Service center provides free compressed air to their customers.

These are the most frequently asked questions. For additional information, please consult the installation instructions on the web site, operator's guide, or contact Firestone directly at 1-800-888-0650 (ext. 58643)





Phone: 1.800.888.0650 Ext. 1 Email: rrtech@fsip.com

If emailing, please include the following:

- Name
- Phone
- Address
- Vehicle Make/Model
- Photos are helpful

#### Coverage

#### What's covered -

The Ride-Rite kits, components and accessories are warranted against defects in workmanship and materials\*.

#### What's not covered -

This warranty does not cover service or labor charges, freight or customs charges, neglect, abuse, misuse, misapplications, improper installation, failure due to external conditions or interference, overloading or alterations to the product.\*

What's the period of coverage\* -

#### **Work-Rite Kits**

• Bumpers, Hardware & Brackets = 2 years

#### **Air-Rite Accessories**

 Brackets, Hardware, Fittings & Air Line = 2 years (See page 58 for more information)

#### Ride-Rite, Sport-Rite, Coil-Rite, Level-Rite Kits

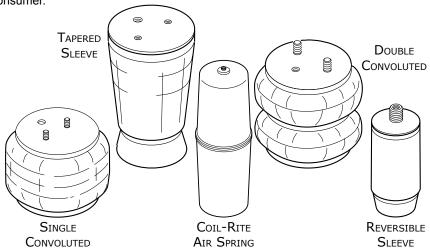
- Air Springs = Limited Lifetime
- Hardware & Brackets = 2 years

#### **Ride-Rite Warranty Evaluation Guide**

Firestone air springs are designed to provide years and thousands of miles of trouble free service. The durability of Firestone air springs is such that they will often outlast other maintenance items on your suspension, such as bushings, shocks and other components. Ride-Rite air springs are warranted to be free of material defects and/ or workmanship for as long as the original purchaser owns the vehicle on which it was originally installed. The hardware and brackets which accompany the air spring are warranted for a period of twenty-four (24) months or 24,000 miles whichever occurs first. This warranty begins on the original retail delivery date. Replacement parts determined by Firestone to be warrantable may be provided by Firestone. All labor and incidental costs associated with replacing the defective air spring are the responsibility of the consumer.

Firestone Industrial Products Company offers a complete line of air springs, with products available for a variety of applications. Since each individual air spring is closely examined and pressure tested at the factory, the vast majority of premature failures and consequent warranty returns are found not to be defective and fail because of abuse caused by other problems associated with the suspension.

The information on the following pages was developed to illustrate the types of failures that may occur and to assist you in determining the cause and corrective action required.



<sup>\*</sup> Please refer to the "Firestone Limited Lifetime Air Spring Warranty" form for details, terms and conditions.

## **Warranty Guide**

Do not open or disassemble your compressor to troubleshoot an issue. The compressor images below are for reference only. If you open or disassemble your compressor, the warranty is void. Please call the Firestone Tech Line to discuss any issues you may be experiencing at 1.800.888.0650 Ext. 1.

## **Compressor Cylinder Body**

# Crank & Rod

#### Not covered under warranty

#### Appearance/Condition

- · Compressor will not start
- · Compressor will not pump air

#### Possible Causes

- Compressor was submerged
- Compressor inlet has pulled in moisture from environment

#### **Possible Solutions**

- Replace compressor
- Snorkel air filter to a dry, dust free location (max. 6ft.)





#### Not covered under warranty

#### Appearance/Condition

- Compressor will not start
- Compressor will not pump air

#### **Possible Causes**

- Compressor was submerged
- Compressor inlet pulled in moisture from environment

#### **Possible Solutions**

- Replace compressor
- Snorkel air filter to a dry, dust free location (max. 6ft.)





#### **Inlet Plate**

## **Brushes/End Plate/Motor Housing**

#### Not covered under warranty

#### Appearance/Condition

- Rust around threads of inlet port
- · Compressor doesn't pump air
- Compressor runs at high current (blows fuses)

#### **Possible Causes**

- Compressor was submerged
- Air filter assembly was not installed properly

#### **Possible Solutions**

- Snorkel air filter to a dry, dust free location (max 6ft)
- Replace compressor

#### **Covered under warranty**

#### Appearance/Condition

· Compressor will not start

#### Possible Causes

- · Compressor was submerged
- Compressor has stuck brushes

#### Possible Solutions

- Lightly tap on compressor motor housing farthest from compressor head
- · Replace compressor







# **Warranty Guide**



Firestone air springs are designed and built to the highest of standards and will provide years and thousands of miles of trouble-free service. Most failures are caused by improper application, installation, misuse and abuse. The following examples are common failures that are **NOT covered under warranty**.



#### **Appearance or Condition**

 Irregular shaped cut in the bellows

#### **Possible Causes**

- Debris punctured the bellows
- Mounted too close to a sharp object

#### **Appearance or Condition**

- One side of alignment pin is pushed down toward the bead plate
- Marring or semicircular gouge in the top of the alignment pin

### Possible Cause

 Alignment pin was not installed into the alignment pin hole in the bracket

Punctures are not a warrantable failure.



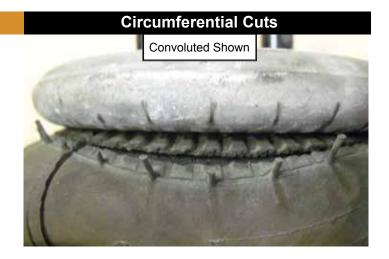
#### Appearance or Condition

 Hole rubbed into side of bellows or in area that rolls over piston (sleeve style)

#### **Possible Causes**

- Contacting a vehicle or other suspension component
- No air pressure
- Road debris
- Oversized tire contact
- · Snow chain contact
- Inadequate tire to frame clearance

Abrasion holes are not covered under warranty.



#### Appearance or Condition

 Bellows cut or separated around the perimeter of bead plate or piston

#### **Possible Causes**

- High pressure, over extended for long periods of time
- · Bottoming out



#### **Bent Brackets**



#### Appearance or Condition

- · Distorted shape
- · Possible cracking or "tearing"

#### **Possible Causes**

- Not enough pressure in the system for the load
- Overloading the vehicle/air springs

Bent and damaged brackets are not covered under warranty.

#### **Broken Piston**



Bottom of tapered sleeve shown. Sport-Rite application.

#### **Appearance or Condition**

· Cracked or broken piston

#### **Possible Causes**

- · Road debris
- Not enough pressure in the system for the load
- Overloading the vehicle/air springs
- Installed height of air spring too short

## **Bottoming Out (Tapered Sleeve Shown)**



#### **Appearance or Condition**

- Bent brackets or beadplates
- Broken girdle hoop (convoluted parts), caps or pistons (sleeve parts)
- · Cuts near the bead plates, caps, or pistons
- · Leaking around blind nuts

#### **Possible Causes**

- · Installation height is too low
- · Not maintaining the minimum air pressure
- Not enough air pressure for the load
- Overloading the vehicle/air springs
- · Installed height of air spring too short

Broken pistons, bottomed out and cuts are not covered under warranty.



High Temperature/Over Inflatiion (Coil-Rite)



#### **Appearance or Condition**

• Tear in the side of the part, material seems thin or "stretched".

#### **Possible Causes**

- •Exposed to high temperature for long periods of time (too close to exhaust)
- Over inflation (see manual for max operating pressure)

#### Cracked/Hard Bellows



#### **Appearance or Condition**

- •Cracking in bellows around bead plates and caps or where the sleeve rolls over the piston
- Hard to the touch, no longer flexible

#### **Possible Causes**

- Exposed to high temperature for long periods of time
- Old air spring -Rubber ages and will wear out eventually. The air spring is not warrantable and needs to be replaced.

# **Warranty Guide**



#### **Preventative Maintenance**

Prior to installation, check to ensure that all minimum clearance requirements are met.

During installation, make sure that the air spring is installed at the correct mounting height or ride height.

After installation, check the tightness of all mounting hardware. Torque specifications can be found in the Operating Guide included with each kit.

After installation, inflate the air springs to 10psi and maximum pressure (see installation manual) to ensure that there is at least a 1/2 inch of clearance around the air spring (non-Coil-Rite applications). A good way to check the clearance is to move your hand around the air spring. If it touches anything, the air spring will most likely touch it as well. If nothing touches your hand, the air spring has enough clearance.

After installation, inflate the system to 10 psi and using a soapy water mixture, check for air leaks. Recheck for leaks at maximum pressure (see installation manual). If a leak is detected, correct the problem before using the vehicle.

Once you have ensured that there are no leaks in the system, **check pressure monthly** to maintain the minimum pressure. **DO NOT** drive a vehicle without pressure in the air springs.

Measure the distance between the air springs and the closest heat source. If the measurement is 6" or less, a heat shield will be required.

Prior to loading the vehicle, measure the distance between the fender opening and the ground. After the vehicle is loaded, inflate the air springs until the vehicle is back to the unloaded height using the measurement taken while the vehicle was unloaded. **DO NOT** exceed the maximum operating pressure outlined in the installation manual.

Periodically check for rocks, gravel, sand or other abrasive debris between the convolutions, around bead plates and around pistons. Remove the debris to help prevent abrasive punctures.

#### Cleaning

Although it is not necessary to clean the air springs, it is acceptable to do so if desired. The following are approved and non-approved means of cleaning an air spring.

**Approved** – Soap and water, methyl alcohol, ethyl alcohol, isopropyl alcohol or any product approved for cleaning tires. **Non-Approved** – Organic solvents, open flames, abrasives and direct pressurized steam.

#### **Limited Lifetime Air Spring Warranty**

Firestone Industrial Products Company LLC ("Firestone") warrants that its Ride-Rite Air Spring Assembly will perform according to the manufacturer's specifications for as long as the vehicle on which the system was originally installed is owned by the original retail purchaser. This limited warranty does not include installation labor or other service charges for replacement.

#### **Warranty Period**

The Air Spring is warranted for as long as the original purchaser owns the vehicle on which it was originally installed. The fasteners and upper and lower brackets which accompany the air spring are warranted for a period of twenty-four (24) months or 24,000 miles whichever occurs first. This warranty begins on the original retail delivery date.

#### What is Covered

Any implied warranties are limited in duration to the coverage period of this warranty (some states do not allow limitation on how long an implied warranty lasts so the above limitation may not apply to you). This Warranty runs in favor of the original retail purchaser when the Ride-Rite Air Spring Assembly is used under normal operating conditions according to Firestone's specifications and installed on the appropriate application. This warranty does not apply to Ride-Rite Air Spring Assemblies that have been improperly applied, improperly installed, used in racing or off road applications or used for commercial purposes. In addition, the warranty will not apply to products which have not been maintained and serviced according to the instructions that accompany the air spring assembly. The consumer will be responsible for any costs incurred in removing the product from the vehicle and the cost to return the air spring assembly to the dealer or installer from which it was purchased. If it is determined that the Ride Rite Air Spring Assembly failed as a result of a manufacturing defect, Firestone will repair or replace, at its option, any product or components subject to this warranty. You should retain a copy of your contract with your installer and your receipt as proof of the date of installation. This warranty is non-transferable and is not assignable in any way.

Firestone specifically excludes any obligation for consequential damages or incidental expenses including claims for loss of use of the product, loss of time, inconvenience, or commercial loss. This warranty gives you specific legal rights. You may also have other rights that may vary from state-to-state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages. The above limitation or exclusion may not apply to you. There are no warranties, express or implied, including implied warranty of merchantability and fitness which extend beyond this warranty.

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